



TRIM BOARDS SPECIALTY BOARDS & MOLDINGS



INTERIOR/EXTERIOR USE | LEARN ABOUT THE 30_{yr} WARRANTY & OUR PROTECTED PROCESS



CRAFTSMANSHIP PAYS.

The first thing you notice on a home is the detail work.

Builders use WindsorONE Trim Boards &

Moldings on their projects because craftsmanship pays.

It gets your work noticed and generates referrals.



QUESTIONS? CALL KURT:

888.229.7900

TWO TYPES OF BOARDS:
Check the Ink Stamp to tell the difference

◇ PROTECTED WITH A 30 YEAR WARRANTY

PROTECTS AGAINST ROT, INSECTS & MOLD
WARRANTY BASED ON PROPER INSTALLATION

WindsorONE+Protected 0744 H 1128 F3 MANUFACTURED IN THE USA

OR TRADITIONAL

ALL WindsorONE BOARDS ARE STRAIGHT TIGHT & TRUE

WindsorONE Traditional 1128 H 0623 F3 MANUFACTURED IN THE USA



WindsorONE ◇ PROTECTED:

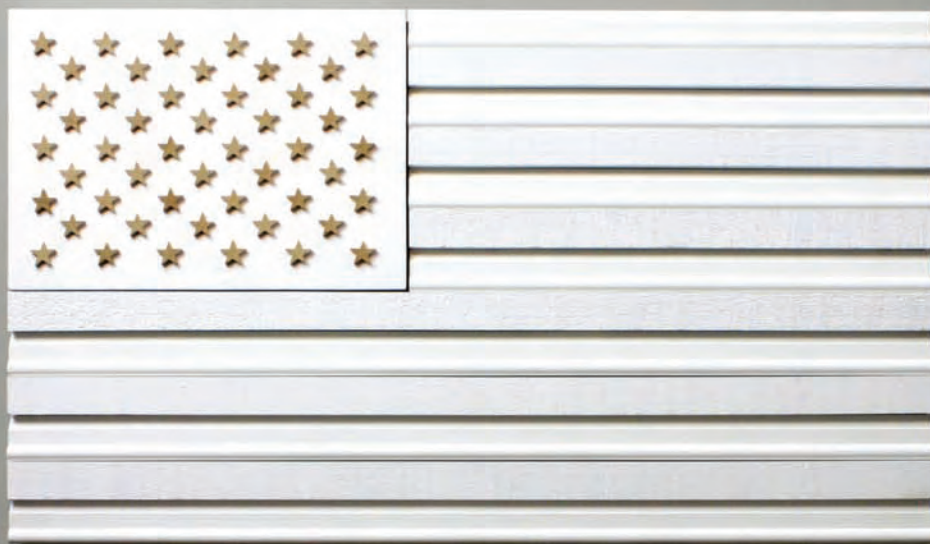
Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. All boards are protected with a 30 year warranty against rot, insects & mold. WindsorONE+ Protected Boards can be used for both interior and exterior use. The back of all WindsorONE+ Protected boards contain an ink stamp ("WindsorONE+ Protected") to be easily identified.



WindsorONE ◇ TRADITIONAL:

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. WindsorONE Traditional Boards can be used for both interior and exterior use. The back of all WindsorONE Traditional boards contain an ink stamp ("WindsorONE Traditional") to be easily identified.

Questions on Protected vs. Traditional? Call 888.229.7900



————— *FAMILY OWNED & OPERATED* —————

BUILD  AMERICA

————— *WindsorONE PRODUCTS ARE* —————

MANUFACTURED IN THE USA

————— *IN SURRY, VA & WILLITS, CA* —————

AVAILABLE AT YOUR LOCAL LUMBERYARD

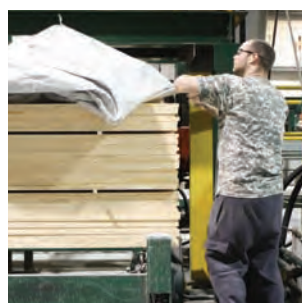
See our dealer locator at www.WindsorONE.com

Manufactured in the U.S.A.

WHAT 2524 MEANS FOR YOU:



The team at the mill in Willits, CA



200,000

200,000 American jobs are lost to outsourcing each year.



5%

If builders bought an additional 5% more building materials manufactured in the U.S...



220,000

220,000 more jobs would be created here in the U.S.



45¢

When you buy locally 45¢ of your dollar gets returned to your local community, vs. 15¢ otherwise.

CLEAN TECHNOLOGY

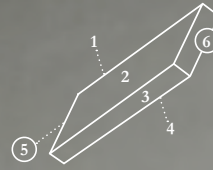
HEALTH STARTS AT HOME



SUSTAINABLE, NO WASTE

Sustainably harvested
No-waste waterborne components
No-waste priming process

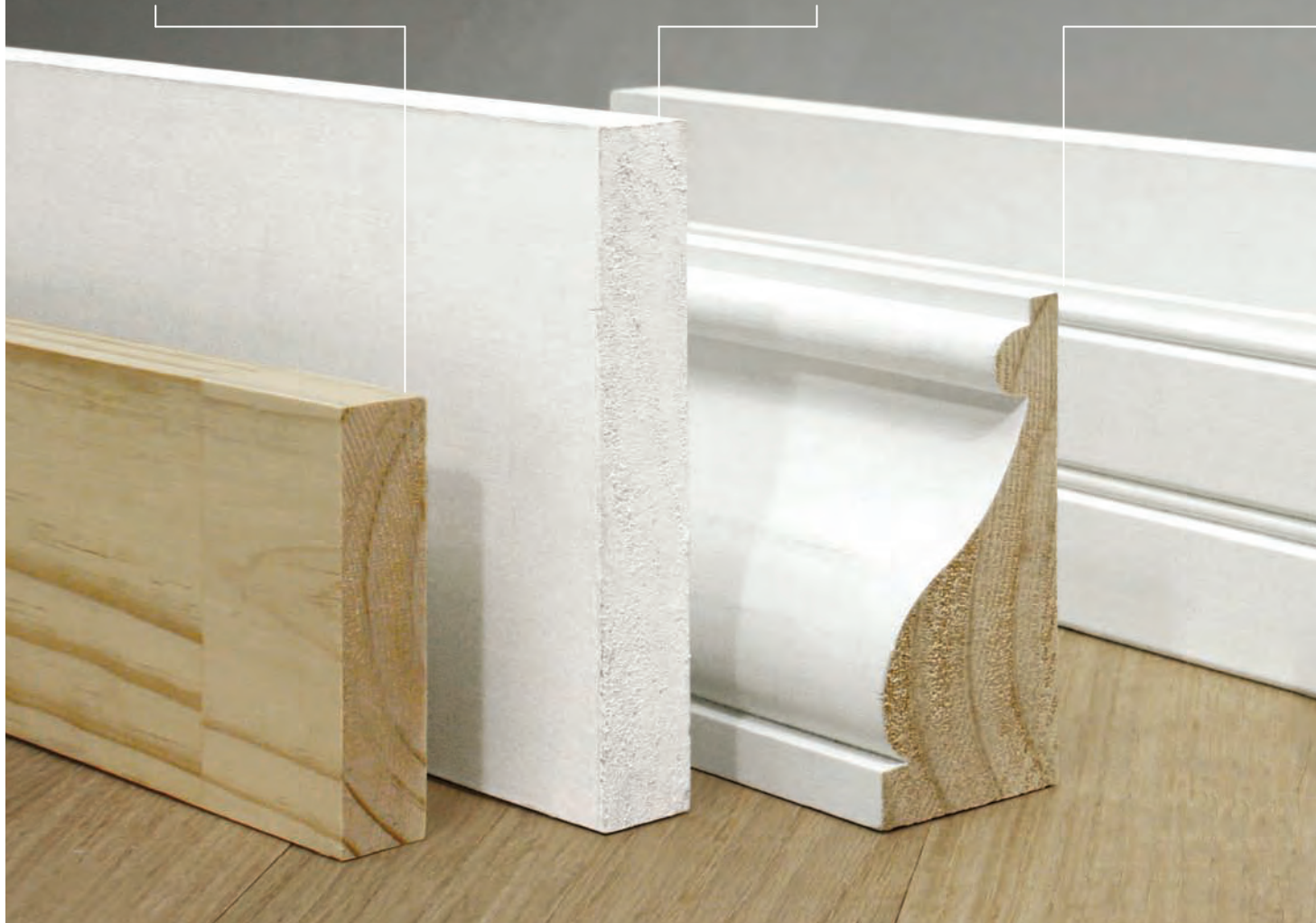
No added urea-formaldehyde



PATENTED & PROPRIETARY

Patented application process
Proprietary DuraPrime™ primer
Save time repairing & painting

The brightest white primer on all 6 sides



PROTECTED 30YR WARRANTY

For boards & specialty boards that have the

PROPRIETARY PROTECTION PROCESS

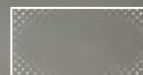
The most stable boards on the market

A safe, ecologically sound, waterborne process

Unlike other treatments, ours protects to the core

WindsorONE+
protects 100%

vs. Others do not
protect heartwood



NO HARMFUL ODORS

Safe to live with & work with

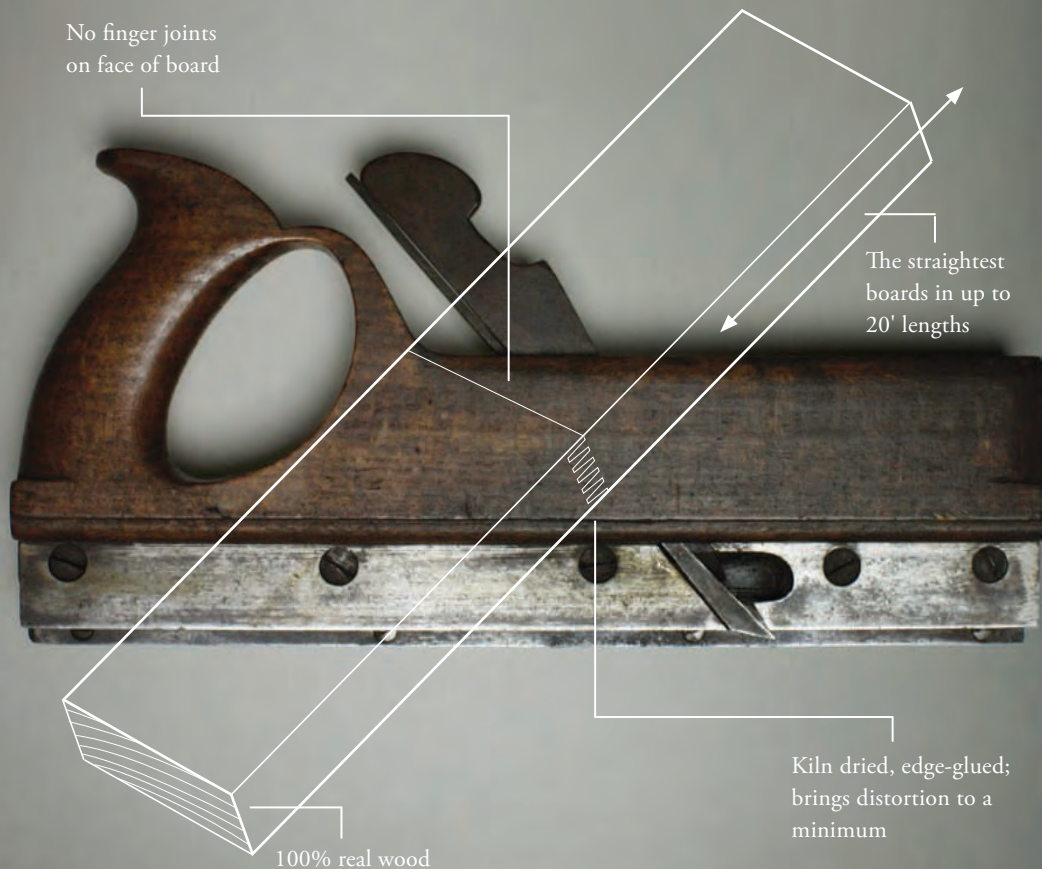
No harmful off gassing

Gold Indoor Air Quality Rating



— AMERICAN QUALITY —

CRAFTSMANSHIP PAYS



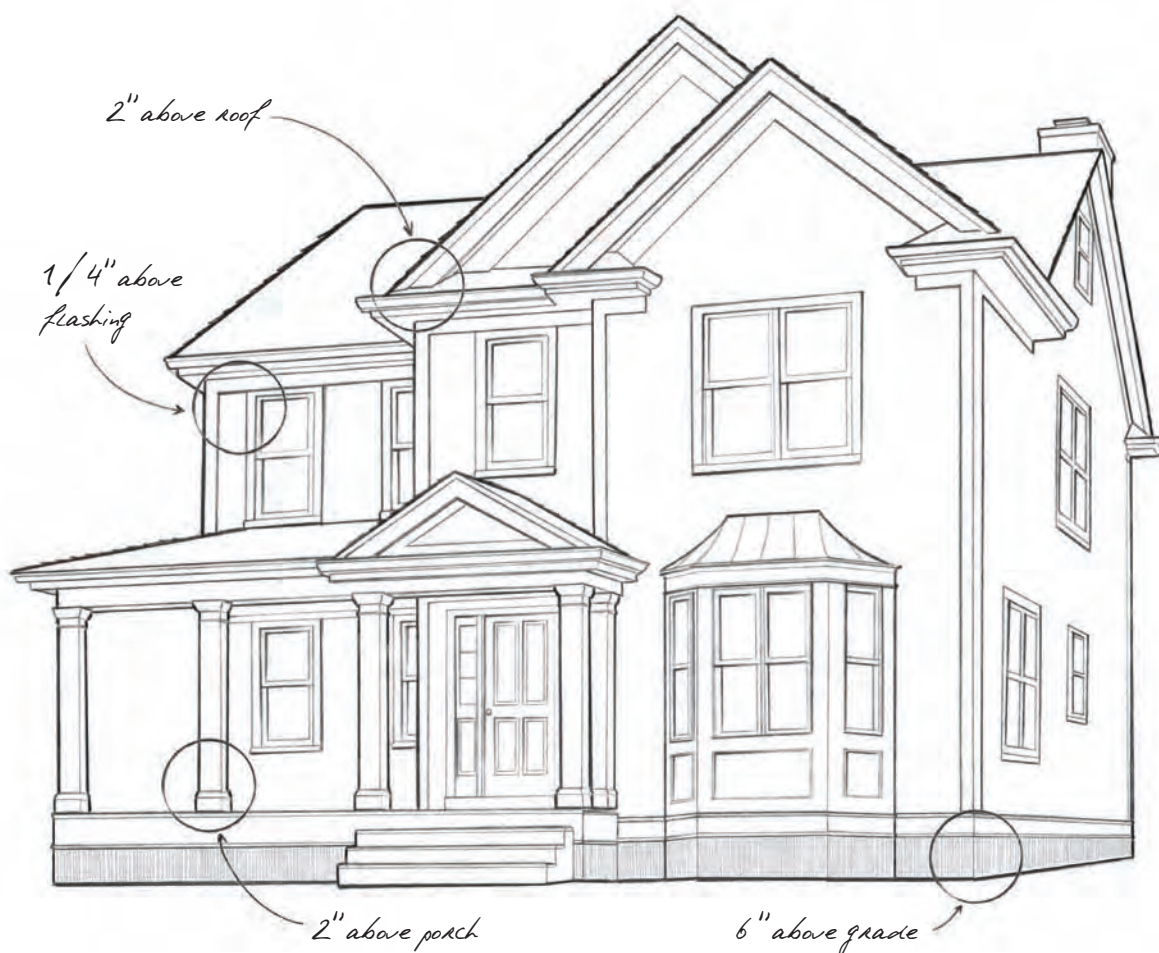
STRAIGHT, TIGHT & TRUE:

Have you ever picked up a 16ft or 20ft board and stared down it? Often you'll notice twisting and cupping on a longer board. Not the case with WindsorONE Trim Boards; industry-leading finger joining and edge gluing ensure you get one of the most straight, tight and true trim boards on the market.

THE KATZ ROADSHOW:

Educating the builders of today and tomorrow on proper building practices is imperative. This is why WindsorONE is a Global Sponsor of the Katz Roadshow; an interactive workshop held at lumberyards that teaches and reinforces proper building practices. To find out when one will be at a lumberyard near you visit www.katzroadshow.com.

INSTALLATION SIMPLIFIED*:



6"

Install 6" above grade:
Trim should be installed at least 6" from ground.



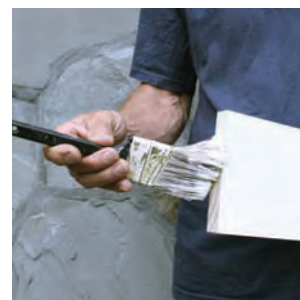
2"

Install 2" above porches, roofs, etc: 2" breaks are crucial on the porches, roofs and all flat surfaces (patios, decks, etc).



1/4"

1/4" above flashing:
Flashing is imperative, but maintain a 1/4" gap for a capillary break.



PRIME

Prime ALL cuts: Even butt joints and miters, unless using exterior grade glue.



LIMITED GEOGRAPHY: *S1S2E boards are not available everywhere... check with your local Pro Lumberyard or call 888.229.7900.*



S1S2E TRIM BOARDS

S1S2E

ALL S1S2E BOARDS ARE +PROTECTED

16'20'	30	Year warranty* on +Protected boards
• •	1x2	
• •	1x3	
• •	1x4	
• •	1x6	
• •	1x8	
• •	1x10	
• •	1x12	
• •	5/4 x3	
• •	5/4 x4	
• •	5/4 x6	
• •	5/4 x8	
• •	5/4 x10	
• •	5/4 x12	
• •	8/4 x2	
• •	8/4 x4	
• •	8/4 x6	
• •	8/4 x8	
• •	8/4 x10	
• •	8/4 x12	



REVERSIBLE ROUGH SAWN
ON ONE SIDE, SMOOTH ON
OTHERS WITH EASED EDGES

All S1S2E products are protected with a 30 year warranty against rot, insects and mold. Durable for the exterior, healthy for the interior.



1.



2.



3.



4.



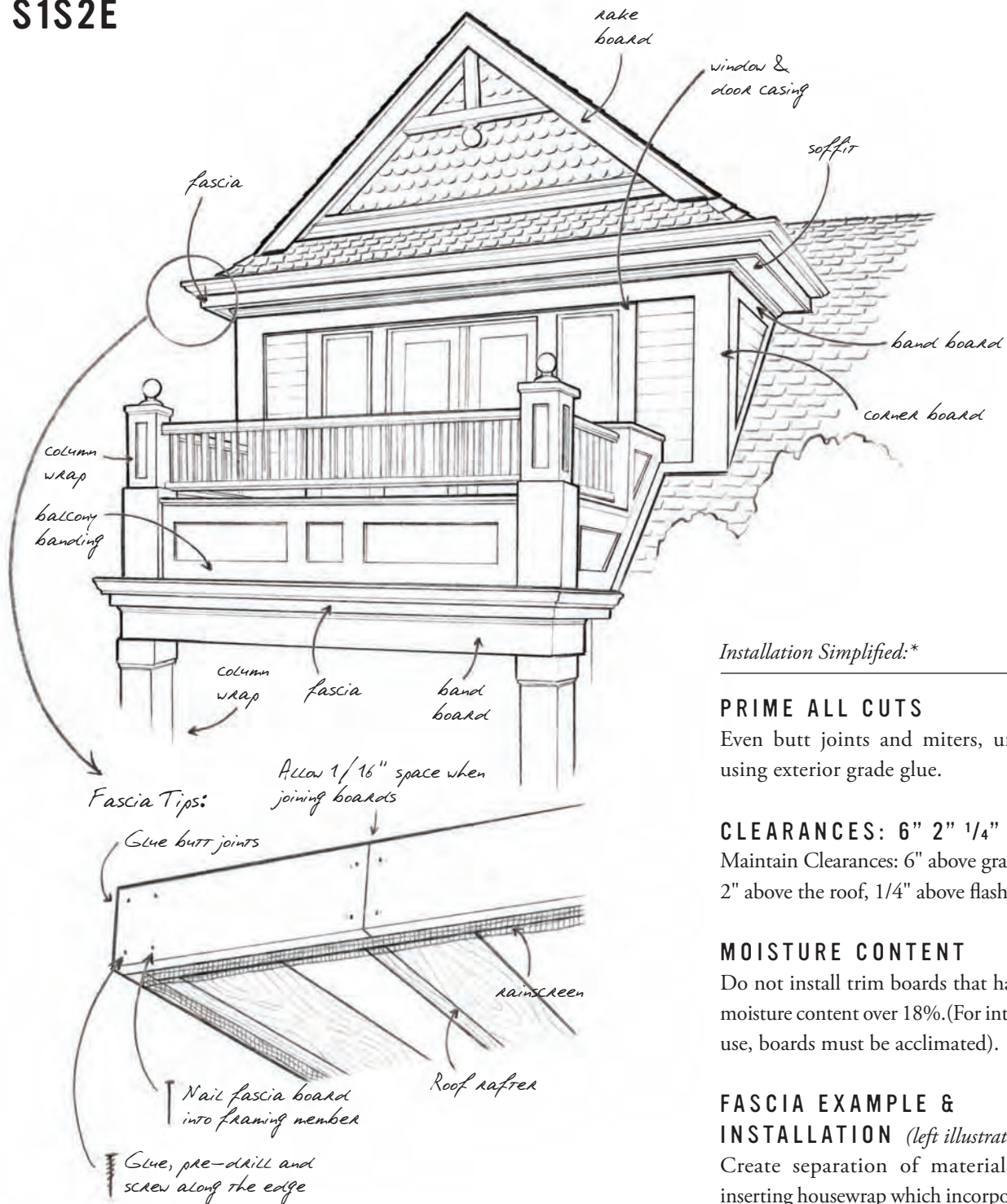
5.



6.

S1S2E TRIM BOARDS: REVERSIBLE ROUGH/SMOOTH FACE

1. SOFFIT & RAKE BOARD *jobsite photo from the WindsorONE archive*
 2. LARGE SCALE PORCH TRIM *jobsite photo from the WindsorONE archive*
 3. PORCH LID & VERTICAL BANDING *by Jeffrey J. Masters Construction in HI*
 4. ROUGH SAWN CORNER BOARD & CASING *matching natural textures by Streamline Builders in CA*
 5. FAÇADE TRIMMED IN S1S2E *by Streamline Builders in CA*
 6. BOLD BAND BOARDS *jobsite photo from the WindsorONE archive*
-



*Installation Simplified:**

PRIME ALL CUTS

Even butt joints and miters, unless using exterior grade glue.

CLEARANCES: 6" 2" 1/4"

Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.

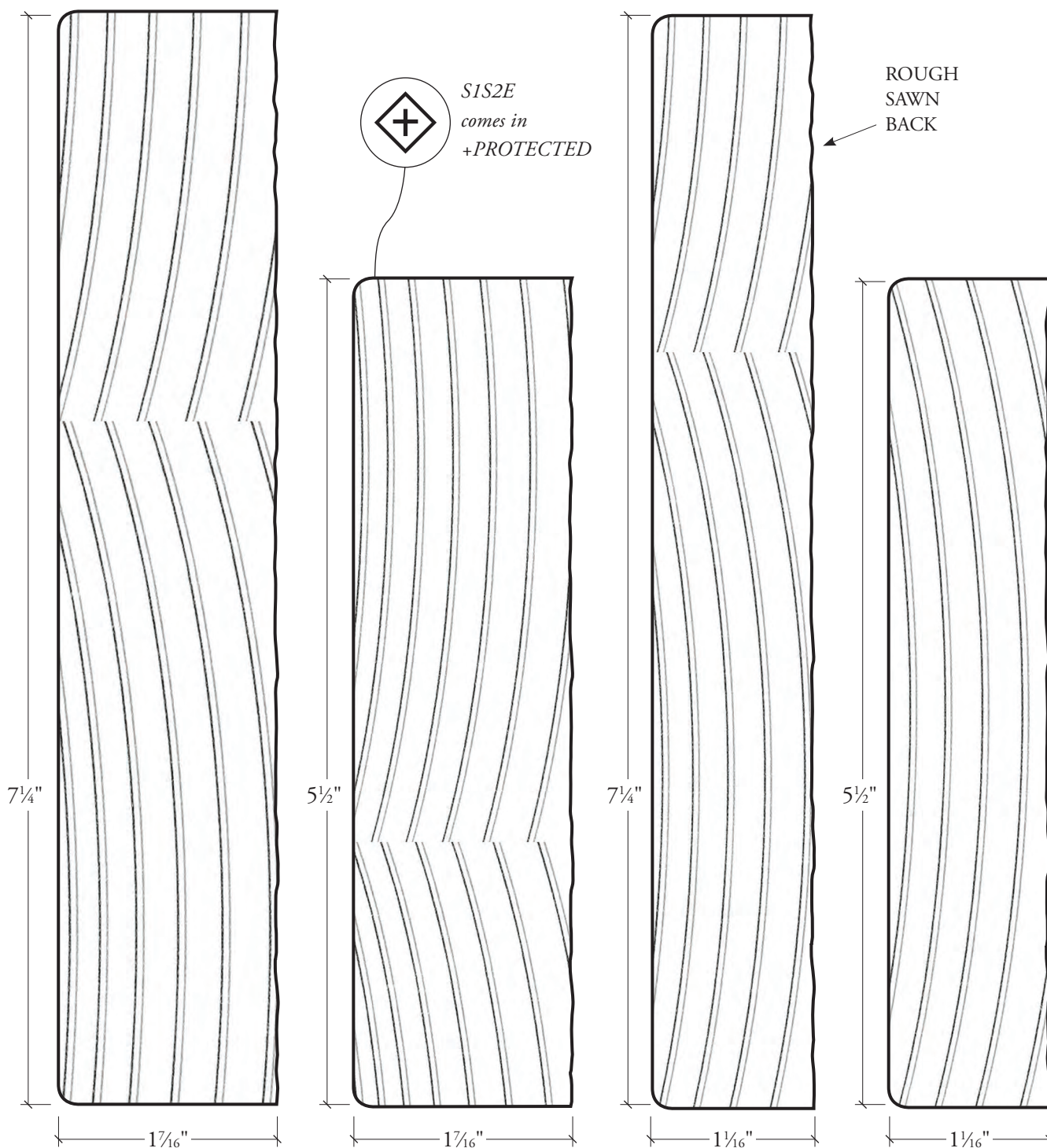
MOISTURE CONTENT

Do not install trim boards that have a moisture content over 18%. (For interior use, boards must be acclimated).

FASCIA EXAMPLE & INSTALLATION *(left illustration)*

Create separation of materials by inserting housewrap which incorporates rainscreen (e.g. Home Slicker) between the framing member and fascia board.

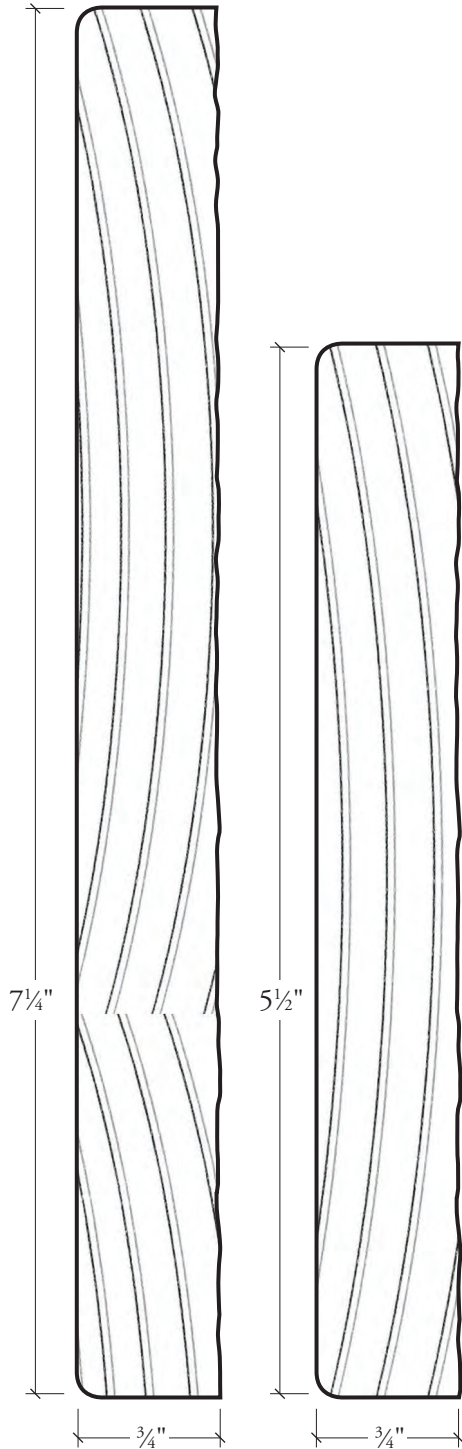
Remember, make sure that there is 2" of clearance between your fascia and all roofing materials.



SELECTED FULL SCALE SAMPLES

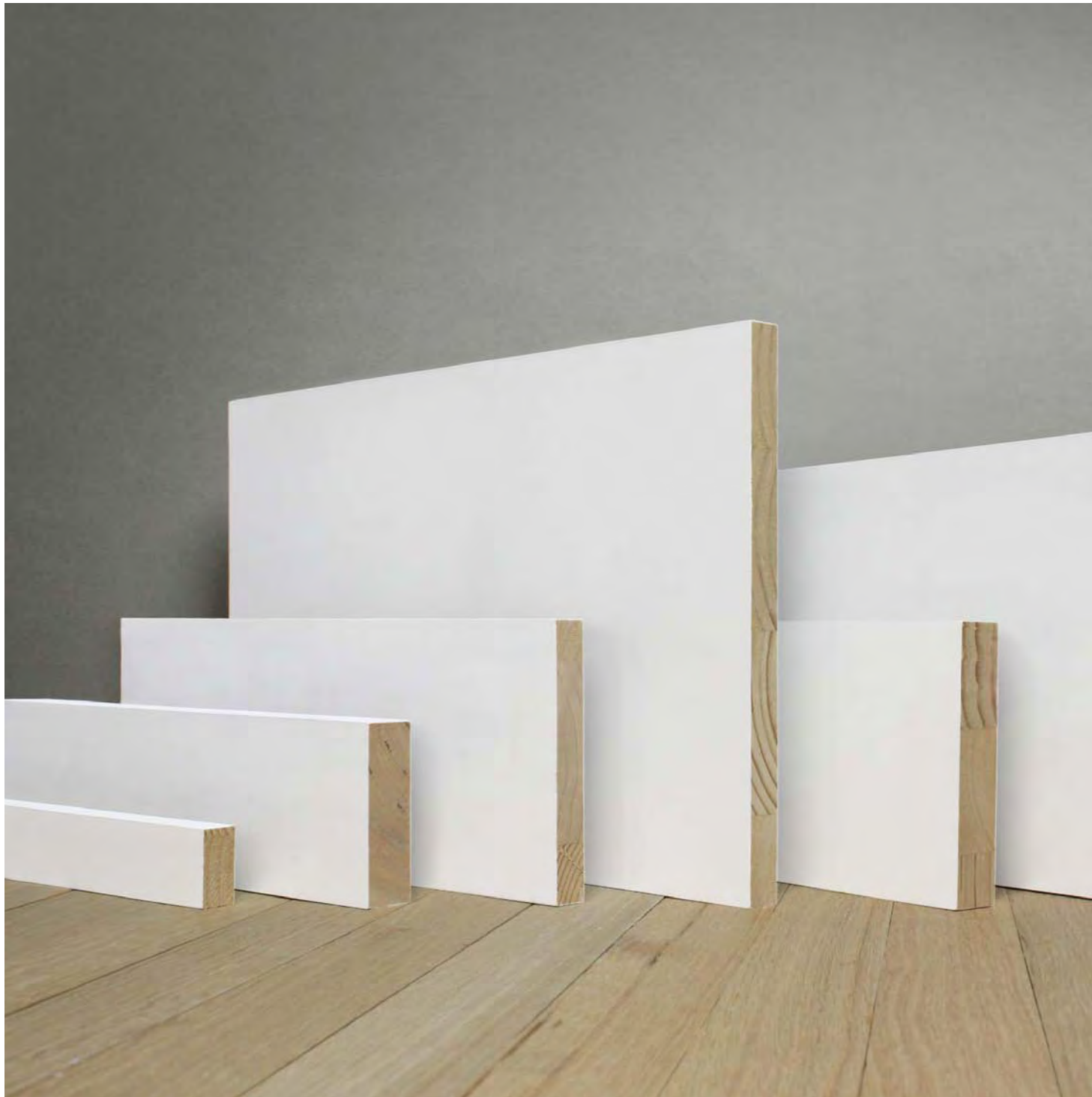
S1S2E BOARDS (WITH WindsorONE+ PROTECTED 30yr WARRANTY)

S1S2E



lengths 16' 20'	nominal sizes	net sizes	1/4 scale of profiles *(also shown in full scale on left)
• •	1 x 2	3/4" x 1 1/2"	
• •	1 x 3	3/4" x 2 1/2"	
• •	1 x 4	3/4" x 3 1/2"	
• •	1 x 6	3/4" x 5 1/2"	
• •	1 x 8	3/4" x 7 1/4"	
• •	1 x 10	3/4" x 9 1/4"	
• •	1 x 12	3/4" x 11 1/4"	
• •	5/4 x 3	1 1/16" x 2 1/2"	
• •	5/4 x 4	1 1/16" x 3 1/2"	
• •	5/4 x 6	1 1/16" x 5 1/2"	
• •	5/4 x 8	1 1/16" x 7 1/4"	
• •	5/4 x 10	1 1/16" x 9 1/4"	
• •	5/4 x 12	1 1/16" x 11 1/4"	
• •	8/4 x 2	1 7/16" x 1 1/2"	
• •	8/4 x 4	1 7/16" x 3 1/2"	
• •	8/4 x 6	1 7/16" x 5 1/2"	
• •	8/4 x 8	1 7/16" x 7 1/4"	
• •	8/4 x 10	1 7/16" x 9 1/4"	
• •	8/4 x 12	1 7/16" x 11 1/4"	

S1S2E 1/4 SCALE



LOOK FOR THE STAMP: *Traditional or Protected? Look for the “+Protected” stamp on the back of the board to tell the difference.*



S4SSE TRIM BOARDS

S4SSE

TRADITIONAL	or	PROTECTED
16' <i>+Protected & Traditional in 16' lengths**</i>		30 <i>Year warranty* on +Protected boards</i>
1x2		1x2
1x3		1x3
1x4		1x4
1x5		1x5
1x6		1x6
1x8		1x8
1x10		1x10
1x12		1x12
5/4x3		5/4x3
5/4x4		5/4x4
5/4x5		5/4x5
5/4x6		5/4x6
5/4x8		5/4x8
5/4x10		5/4x10
5/4x12		5/4x12

***Inquire about 12' & 20' lengths in your area*



SMOOTH SURFACE 4 SIDES

All WindsorONE Trim Boards come with a three coat, 100% acrylic latex, industry leading primer ensuring a smooth finish. Bottom line, it saves you time and money on the jobsite.



1.



2.



3.



4.



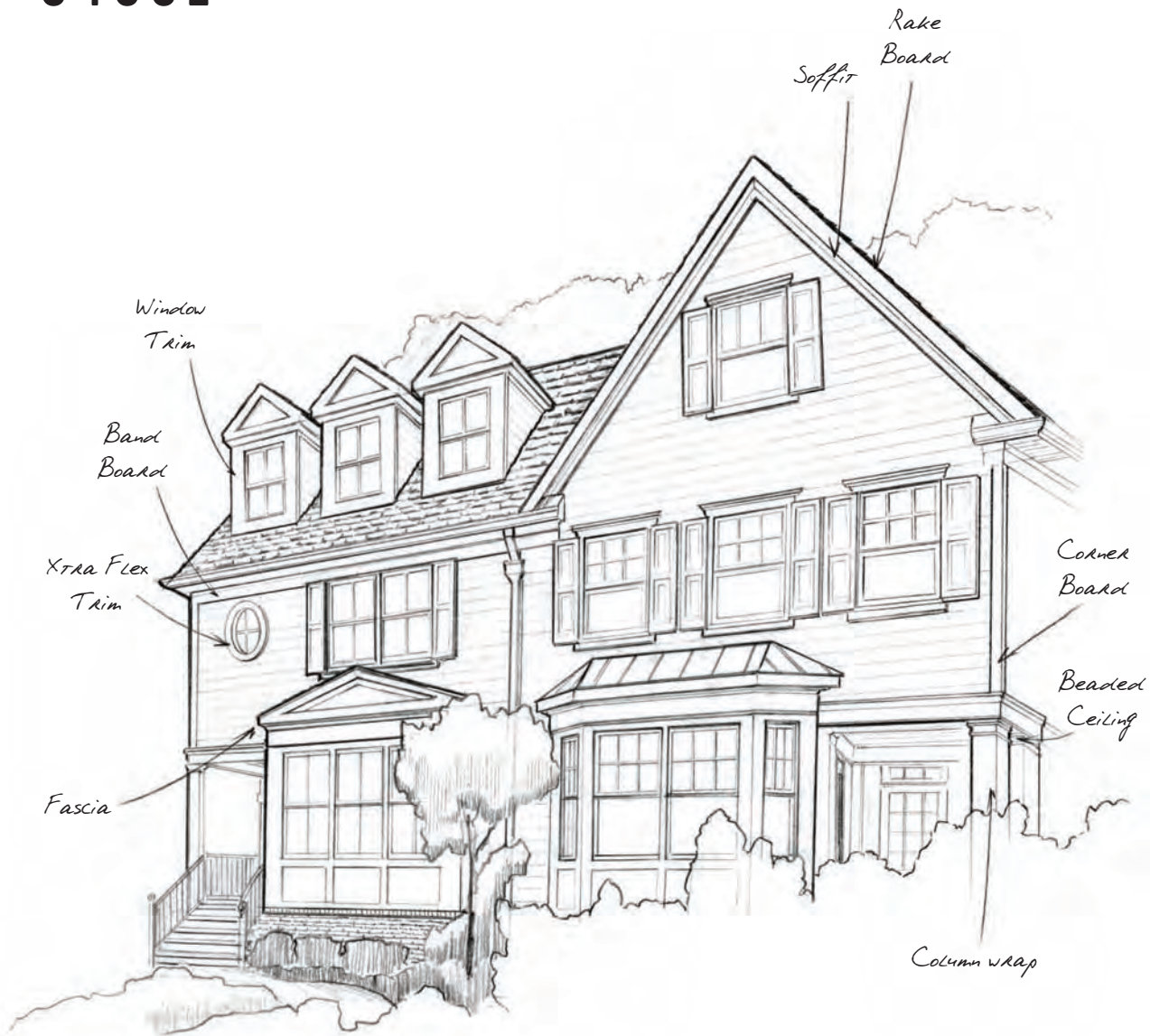
5.



6.

S4SSE TRIM BOARDS: FOR INTERIOR & EXTERIOR USE

1. COFFERED CEILING & WAINSCOTING *by Compton Homes in AL*
 2. EXTERIOR TRIMMED OUT IN S4SSE *jobsite photo from the WindsorONE archive*
 3. BUILT-IN CABINETRY *by Bill Fagan Construction & Woodworking in CA*
 4. COLUMNS *by RC Construction in CA*
 5. EXTERIOR BAY WINDOW TREATMENT *jobsite photo from the WindsorONE archive*
 6. ACCENTUATING AN ENTRANCE *by Jeffrey S. Rotsko in CA*
-



INSTALLATION SIMPLIFIED*:



PRIME ALL CUTS

(Even butt joints and miters, unless using exterior grade glue).



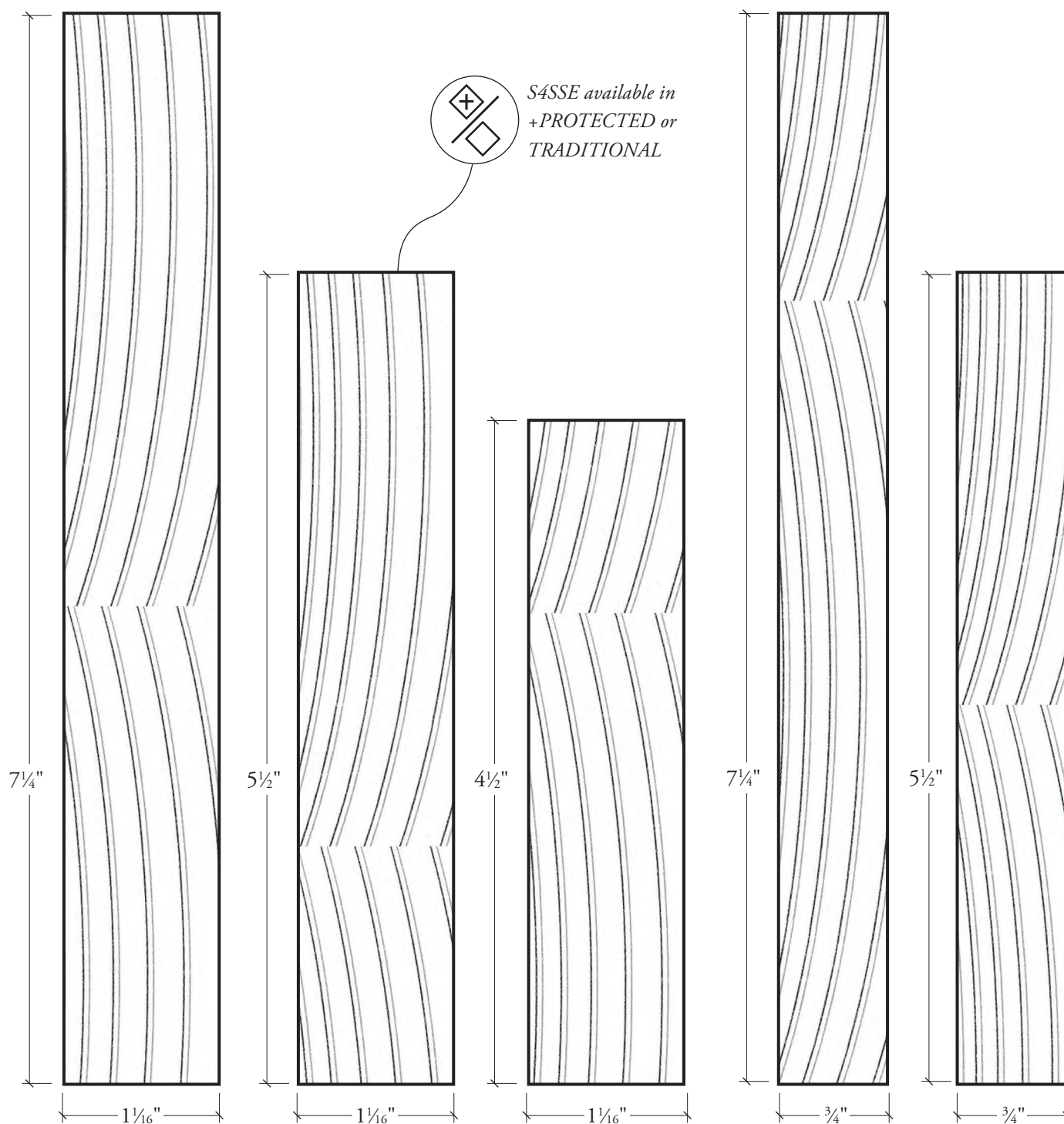
MOISTURE CONTENT

Do not install trim boards that have a moisture content over 18%. (For interior use, boards must be acclimated).

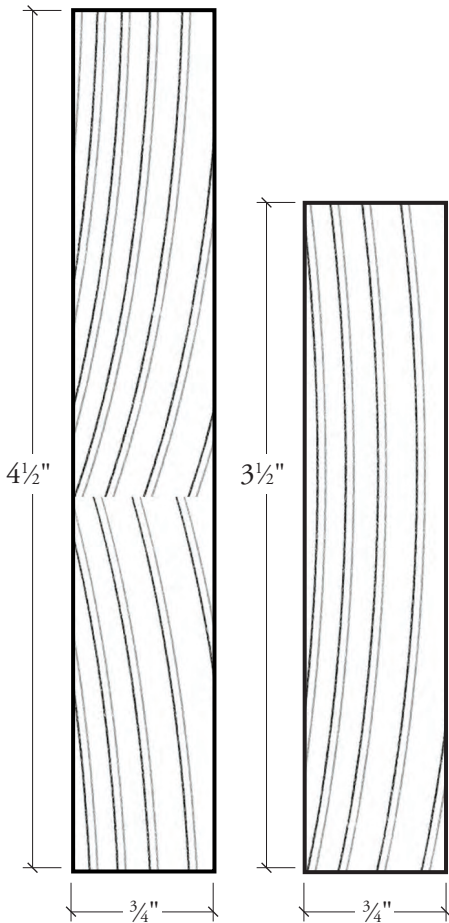


CLEARANCES: 6" 2" 1/4"

Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.



SELECTED FULL SCALE SAMPLES



length 16'	nominal sizes	net sizes	1/4 scale of profiles *(also shown in full scale on left)
•	1 x 2	3/4" x 1 1/2"	
•	1 x 3	3/4" x 2 1/2"	
•	1 x 4	3/4" x 3 1/2"	*
•	1 x 5	3/4" x 4 1/2"	*
•	1 x 6	3/4" x 5 1/2"	*
•	1 x 8	3/4" x 7 1/4"	*
•	1 x 10	3/4" x 9 1/4"	
•	1 x 12	3/4" x 11 1/4"	
•	5/4 x 3	1 1/16" x 2 1/2"	
•	5/4 x 4	1 1/16" x 3 1/2"	
•	5/4 x 5	1 1/16" x 4 1/2"	*
•	5/4 x 6	1 1/16" x 5 1/2"	*
•	5/4 x 8	1 1/16" x 7 1/4"	*
•	5/4 x 10	1 1/16" x 9 1/4"	
•	5/4 x 12	1 1/16" x 11 1/4"	

S4SSE 1/4 SCALE









Tongue & groove boards come in 16' lengths
 Beaded casing boards come in 17' lengths









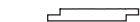



brief:

PROTECTED SPECIALTY BOARDS





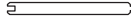

30yr WARRANTY *on
 +PROTECTED boards

	SPBC4	5/8" x 3 5/16"
	SPBC6	23/32" x 5 1/2"
	SPBC8	23/32" x 7 1/4"
	WORS	3/4" x 5 1/2"
	WOBC6	3/4" x 5 3/8"
	WOTG	23/32" x 5 1/2"
	230	1 1/16" x 7 1/2"
	plantation	3/4" x 5 1/2"

TRADITIONAL SPECIALTY BOARDS

	WOCS007	3/4" x 3 1/2"
	WOCS008	3/4" x 4 1/4"
	WOCS009	3/4" x 5 1/4"
	WOCS010	3/4" x 3 1/2"
	SPBC4	5/8" x 3 5/16"
	SPBC6	23/32" x 5 1/2"
	SPBC8	23/32" x 7 1/4"
	WORS	3/4" x 5 1/2"
	WOTG	23/32" x 5 1/2"
	WOBC6	3/4" x 5 3/8"

CALCULATING SQ. FTG. COVERAGE

	SPBC4
	1 lineal ft. = .26 ft. ²
	SPBC6, WOBC6, WOTG
	1 lineal ft. = .43 ft. ²
	SPBC8
	1 lineal ft. = .57 ft. ²
	230
	1 lineal ft. = .59 ft. ²
	WORS**
	1 lineal ft. = .416 ft. ²



SPECIALTY BOARDS

Are you looking for a way to make your project unique? WindsorONE Specialty Boards are perfect for when you really want people to stop and take notice. No 4x8 sheets here, 16' precision boards give your projects depth & detail that is second to none. Whether you want a beaded porch ceiling or want to add some detail to your window casing, WindsorONE Specialty Boards always highlight your work.



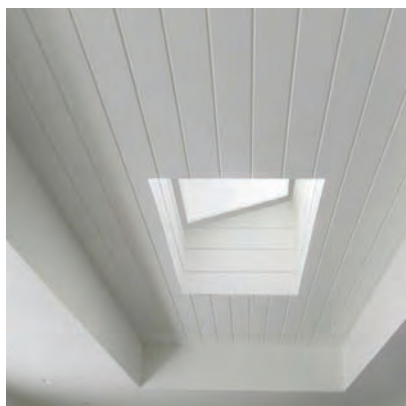
1.



2.



3.



4.



5.



6.

PRECISION 16' TONGUE & GROOVE BOARDS

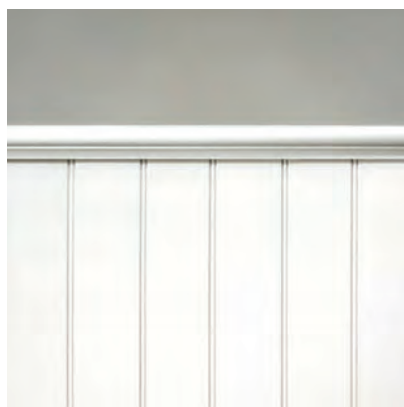
1. **WAINSCOTING & DOOR COVER** *feat. WindsorONE Classical Craftsman Moldings by Streamline Builders in CA*
 2. **PORCH LID WITH BEAMS** *by Joe Denman Carpentry for Baker Barn & Restoration in PA*
 3. **COFFERED CEILING WITH BEADED CEILING & WALL SKINNING ON BUILT-INS** *by Custom Touch Carpentry in MA*
 4. **CEILING LID WITH SKYLIGHT DETAIL** *by TS Inc. in CA*
 5. **ALONG AN ARCH** *by Curry Construction in MD*
 6. **EXTERIOR SOFFIT DETAIL** *by Holland Construction in CA*
-



SPBC4



SPBC6



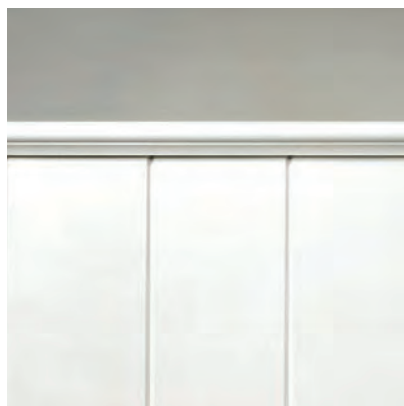
SPBC8



WOBC6



WOTG



230



WORS
(smooth side out)

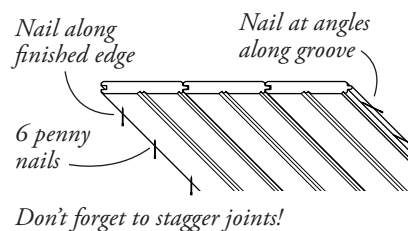


plantation 1x6
(rough side out)




beaded casing
(WOCS009 & WOCS010 shown)

INSTALLATION SIMPLIFIED*:



8% 14%
INT/EXT

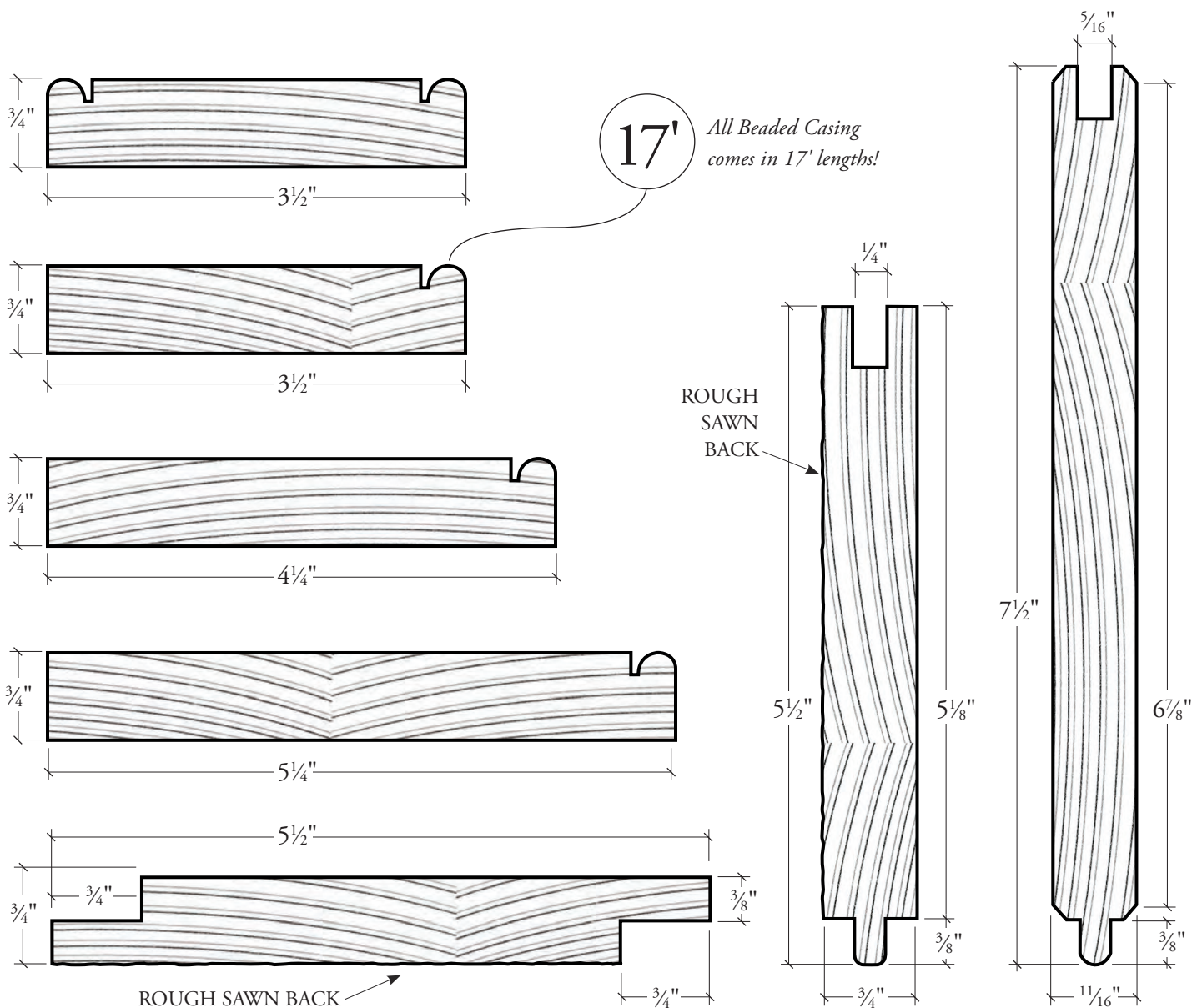
Be sure to acclimate material to the environment.¹ Exterior in-use moisture content is approx 14%. Interior in-use moisture content is approx 8%.

 ¹To learn more about moisture content & wood movement, visit the link: WindsorONE.com/moisturecontrol. Also check with your regional area for recommended approx moisture content.

3/4

SPECIALTY BOARDS

SCALE



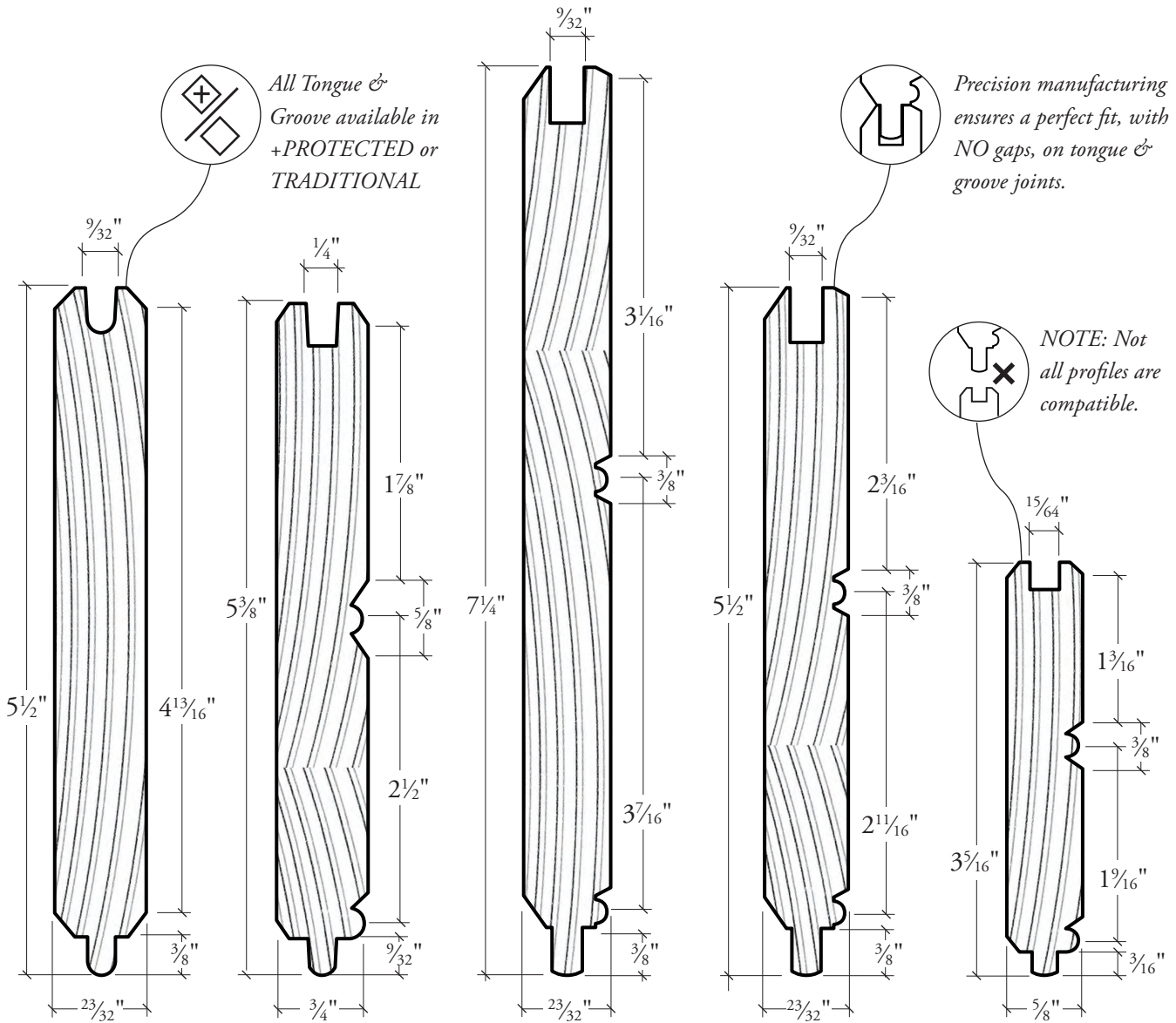
BEADED CASING & SHIPLAP

WOC009 single beaded casing 17'
WOC008 single beaded casing 17'
WOC007 single beaded casing 17'

WOC010 double beaded casing 17'
WORS interior reversible shiplap 16'

"HAWAIIAN PATTERNS"

PLANTATION 230
tongue & groove board
20' tongue & groove board
16'*



TONGUE & GROOVE

WOTG	WOBC6	SPBC8	SPBC6	SPBC4
tongue & groove board	wide tongue & groove bead board	standard tongue & groove bead board	standard tongue & groove bead board	standard tongue & groove bead board
16'*	16'*	16'*	16'*	16'*

—Four Floor to Ceiling Styles of the WindsorONE—

CLASSIC AMERICAN MOLDING COLLECTION

CLASSICAL COLONIAL STYLE



GREEK REVIVAL STYLE



HISTORICALLY ACCURATE MOLDINGS

Brent Hull, a graduate of the prestigious North Bennett Street School and historic millwork expert, designed the WindsorONE Molding Collection. Comprised of four historically inspired Styles: Classical Colonial, Greek Revival,

Classical Craftsman and Colonial Revival. Each includes all the components to design an architecturally proportionate room, eliminating guesswork. Go with a complete Style or mix and match to create your own signature look.








CLASSICAL CRAFTSMAN STYLE



COLONIAL REVIVAL STYLE

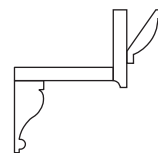




						
BASE	CASING	BACK BAND	CHAIR RAIL	CROWN	CROWN	CROWN
1 ³ / ₁₆ " x 7 ¹ / ₄ "	3 ⁴ / ₄ " x 5 ¹ / ₂ "	7 ⁸ / ₈ " x 1 ³ / ₄ "	1 ⁵ / ₈ " x 2 ¹ / ₄ "	1 ⁵ / ₈ " x 4"	3 ⁴ / ₄ " x 4 ⁵ / ₁₆ "	3 ⁴ / ₄ " x 3 ⁹ / ₁₆ "
WOBM001	WOCS001	WOBB001	WOCH001	WOCM003	WOCM002	WOCM001

HISTORICAL BACKGROUND: 1725-1820

The Classical Colonial Style captures the feel of the 18th century. Designed after the historic William Gibbes House in Charleston, South Carolina, where the rooms and walls are symmetrical, balanced and perfectly proportionate.



cornice buildup:
WOCM001
WOCM002
1x6 S4SSE
WOCM003



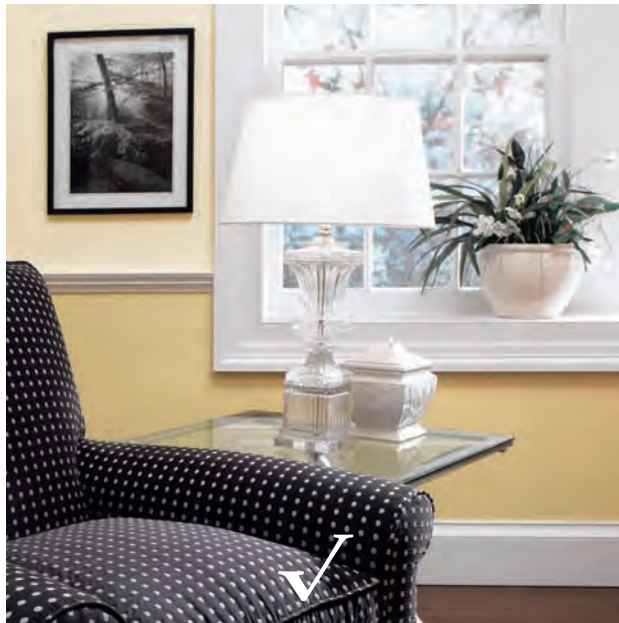
chair rail:
WOCH001



casing buildup:
WOCS001
WOBB001



base:
WOBM001



↑ FULL SCALE ↑
WindsorONE Moldings



vs. ↑ UNDERSIZED ↑
Stock Moldings



The two-piece casing adds detail & depth. A monumental four-piece built up cornice, chair rail, casing and base are all proportioned so that they can complement each other.

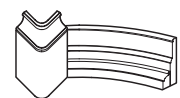
INSTALLATION SIMPLIFIED* :

An ideal height for most chair rails in the typical American home is 28"-32" off the ground.

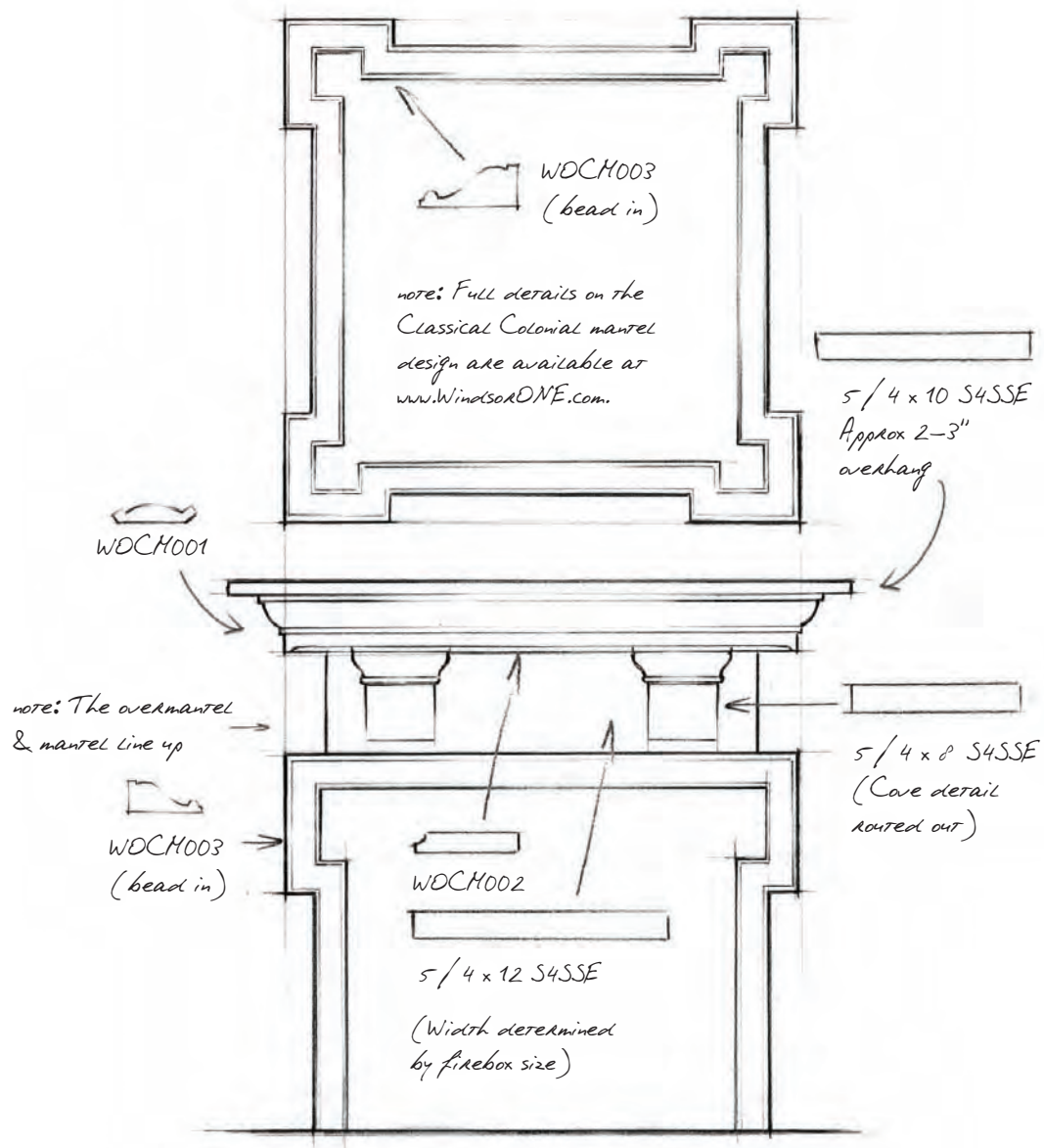


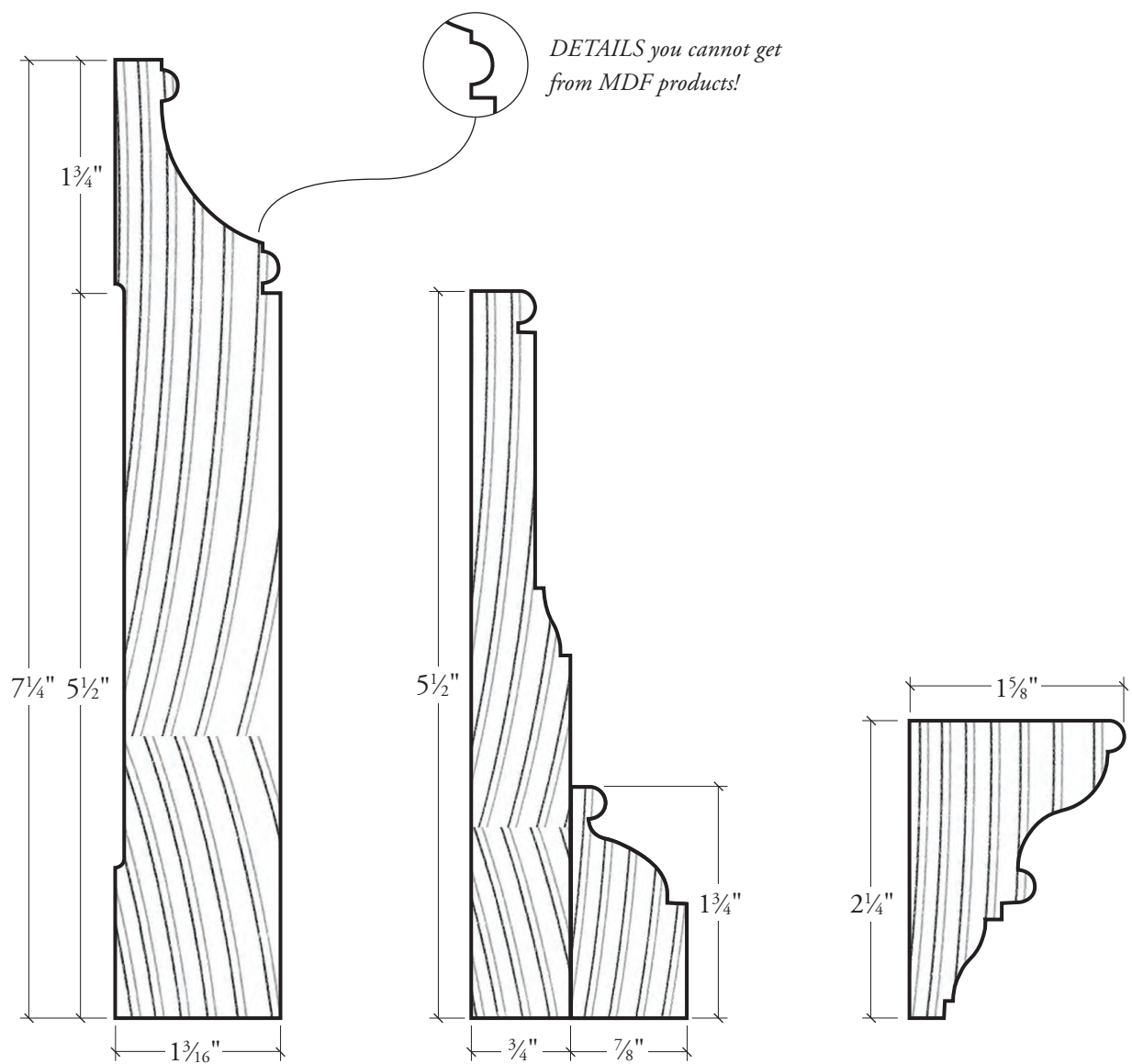
AVAILABLE IN CURVED :

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.



Mantel Idea:





BASE MOLDING

 WOBM001 base

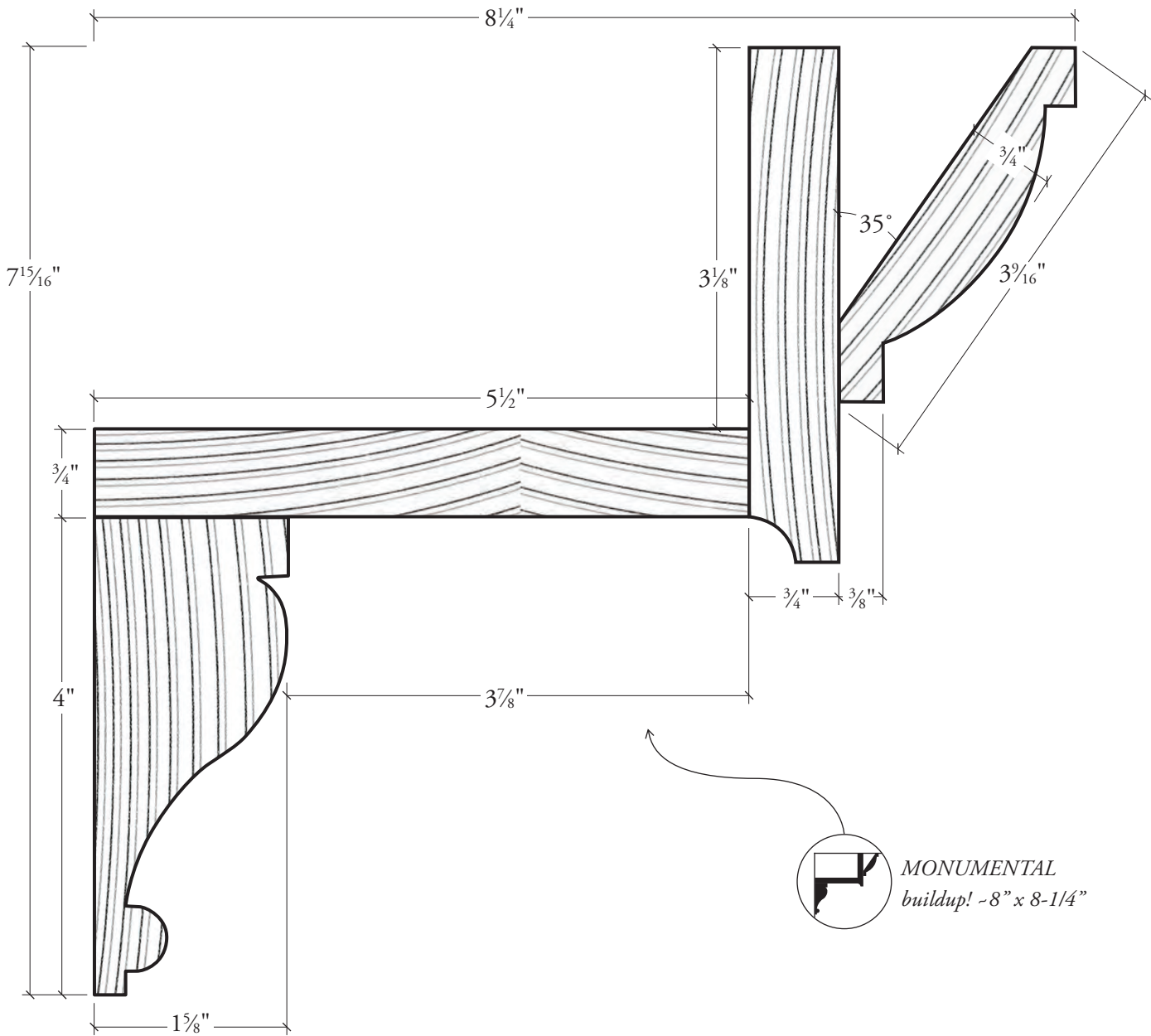
CASING DETAIL

 WOCS001 casing





 WOBB001 back band

CHAIR RAIL







 WOCH001 chair rail



CORNICE BUILDUP

- | | | | |
|--|----------------------------|---|--------------------------|
|  | WOCM003 crown 3 (bed mold) |  | WOCM002 crown 2 (corona) |
|  | 1x6 S4SSE board (soffit) |  | WOCM001 crown 1 (cyma) |



					
BASE	CASING	COVE	BAND MOLD	STOOL	CROWN
$\frac{3}{4}$ " x $5\frac{1}{2}$ "	$\frac{3}{4}$ " x $3\frac{1}{2}$ "	$\frac{3}{4}$ " x $7\frac{7}{8}$ "	$\frac{3}{4}$ " x $3\frac{3}{4}$ "	$1\frac{1}{16}$ " x $4\frac{1}{2}$ "	$1\frac{1}{16}$ " x 4"
WOBM002	WOC S007	WOCV001	WOBB002	WOWS001	WOCM004

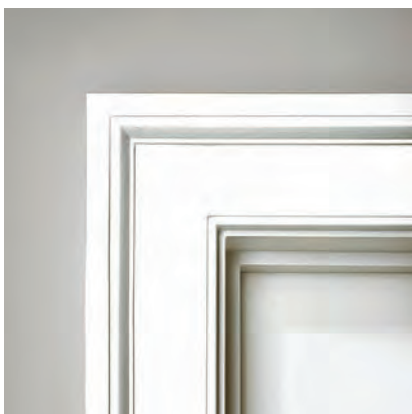
HISTORICAL BACKGROUND: 1820-1840

Based on the ellipse rather than the circle, this style was founded on the principles of classic Greek architecture.

This style flourished as American builders, fueled by patriotism, moved away from more traditional English styles.



cornice buildup:
WOCM004
1x2 S4SSE



casing buildup:
WOC S007
WOBB002
1x2 S4SSE



stool buildup:
WOWS001
WOC S007
WOCV001



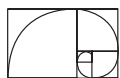
base:
WOBM002




↑ FULL SCALE ↑
WindsorONE Moldings



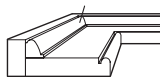
vs. ↑ UNDERSIZED ↑
Stock Moldings



The Greek Revival Style is characterized by the elliptical radius found in the Golden Rectangle's nautilus shell.  Note, the beaded casing is used in both the casing & the stool buildup.

INSTALLATION SIMPLIFIED*:

Use 23ga micro pins or brad nails for small moldings or delicate small returns.

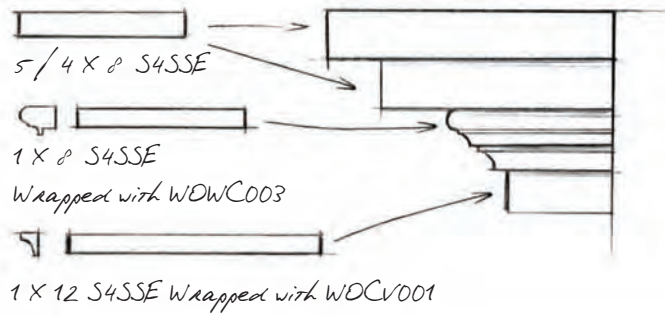


AVAILABLE IN CURVED:

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.



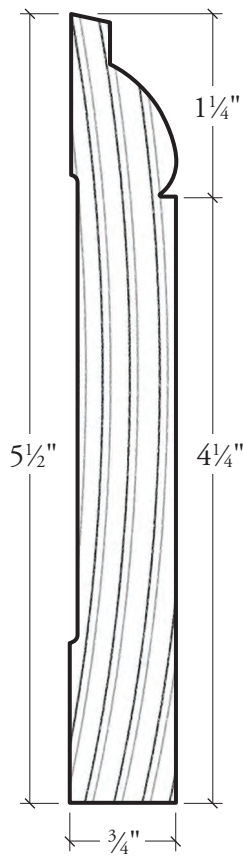
Mantel Idea:



3/4

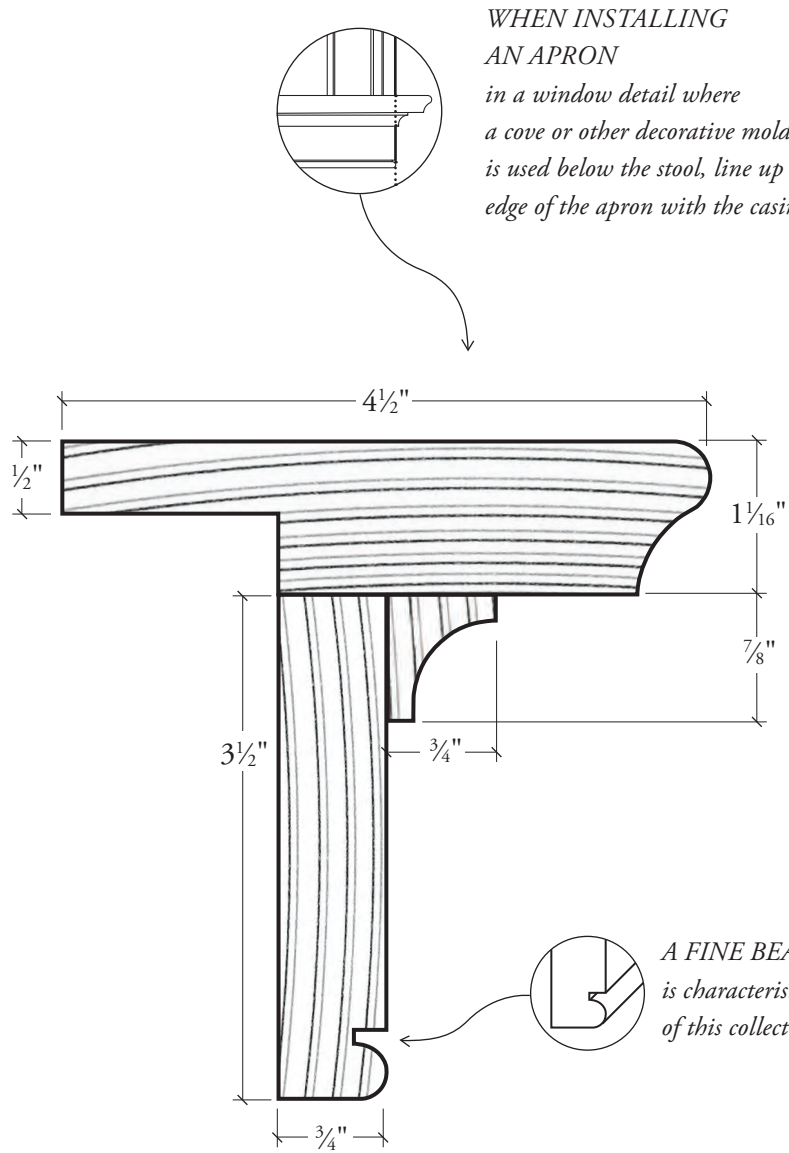
GREEK REVIVAL COLLECTION

SCALE






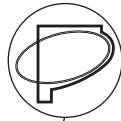
BASE MOLDING

 WOBM002 base

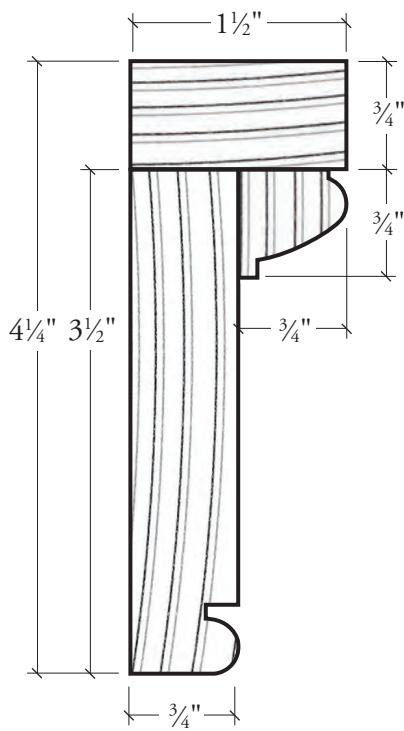


WINDOW DETAIL

 WOWS001 window stool
 WOCS007 apron
 WOCV001 cove

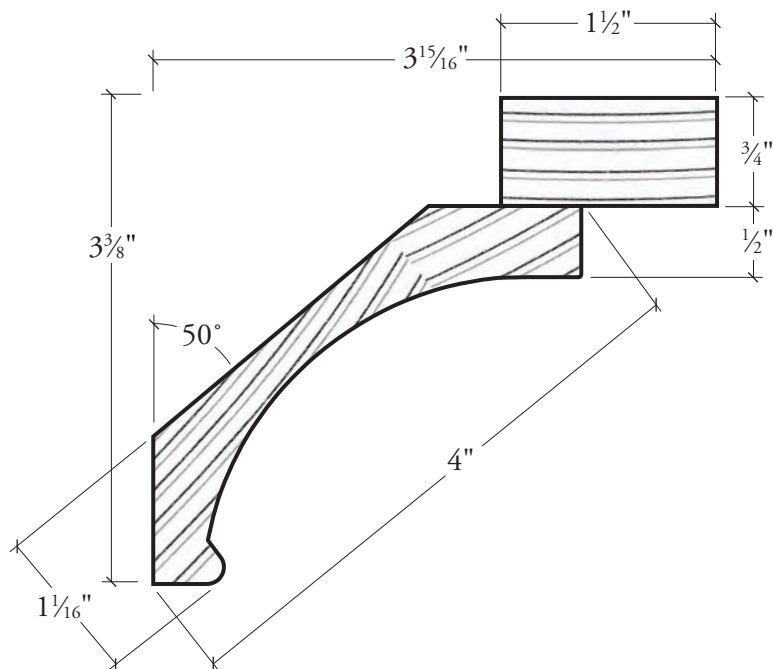


ELLIPSE:
This style is based off of the ellipse rather than the circle.



CASING DETAIL

- 1x2 S4SSE board
- WOCS007 casing
- WOBB002 band molding



CORNICE DETAIL











- 1x2 S4SSE board
- WOCM004 crown

— a whole-room concept —

CLASSICAL CRAFTSMAN

CLEAN,
SIMPLE, BOLD



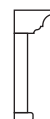
										
BASE SHOE	BASE	PLINTH	APRON	COVE	STOOL	CASING	HEADER CAP	STOP	PICTURE	CROWN
1/2" x 3/4"	3/4" x 7 1/4"	1 3/8" x 8"	3/4" x 3 9/16"	3/4" x 7/8"	1 1/16" x 4 1/4"	3/4" x 4 1/4"	1 5/16" x 2 1/4"	7/16" x 1 1/16"	3/4" x 1 3/4"	3/4" x 4 9/16"
WOBS001	WOBM003	WOPB001	WOCS004	WOCV001	WOWS002	WOCS003	WOHC001	WOST001	WOPM004	WOCM005

HISTORICAL BACKGROUND: 1900-1930

The Classical Craftsman Style is inspired by the Arts and Crafts, Bungalow and Prairie movements. These movements rejected Victorian era excesses and embraced the desire to emphasize “man-made” over “machine-made” materials.



cornice buildup:
WOCM005
WOPM004



*header
frieze buildup:*
WOHC001
1x5 S4SSE
WOST001



stool buildup:
WOWS002
WOCV001
WOCS004



base buildup:
WOBM003
WOBS001



plinth buildup:
WOCS003
WOPB001



↑ FULL SCALE ↑
WindsorONE Moldings

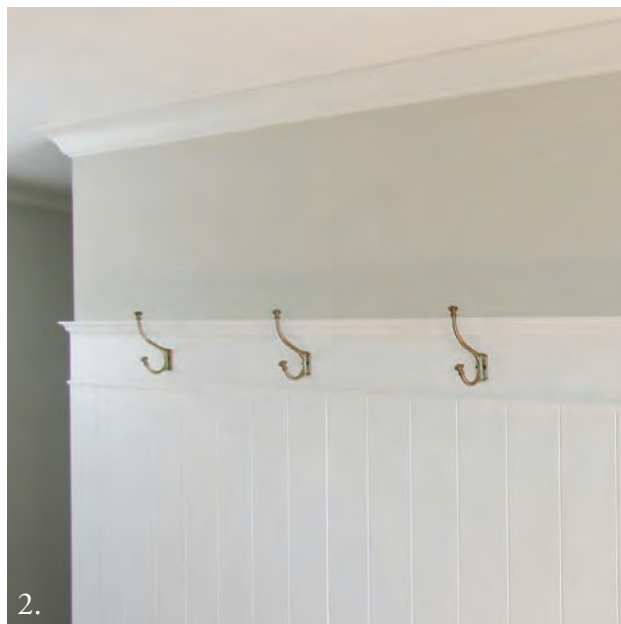


↑ UNDERSIZED ↑
Stock Moldings

VS.



1.

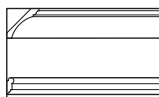


2.

1. Craftsman header cap and window sill buildup connected by casing. 2. Example of the header buildup used to cap wainscot (shown with WindsorONE T&G profile WOTG wainscoting).

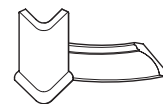
INSTALLATION SIMPLIFIED*:

The ideal space between picture mold and crown is 4" to 8," no less than 2."



AVAILABLE IN CURVED:

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

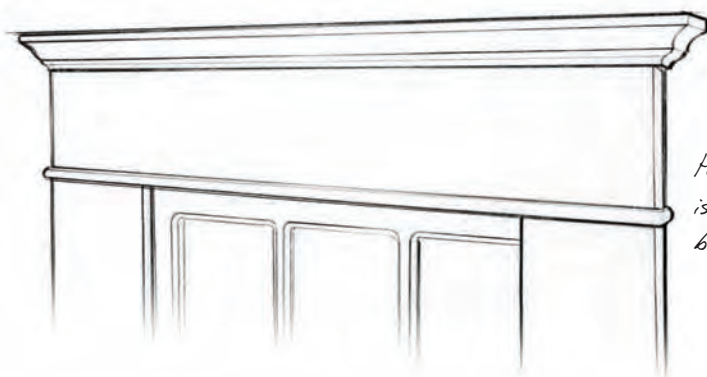


1. & 2. Photos from a project by Streamline Builders in CA.

42 *For full installation instructions, please visit www.WindsorONE.com/install

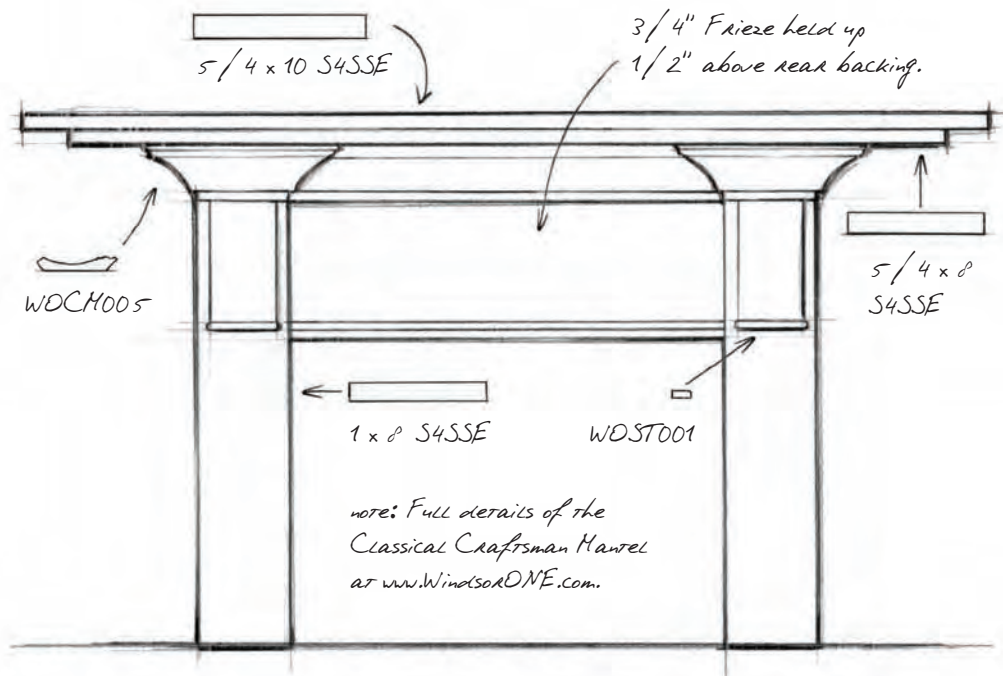
Header Buildup:

Header cap projects 2 - 1/4" from the wall, establishing a strong horizontal line.



Header frieze is a 1x5 S4SSE board.

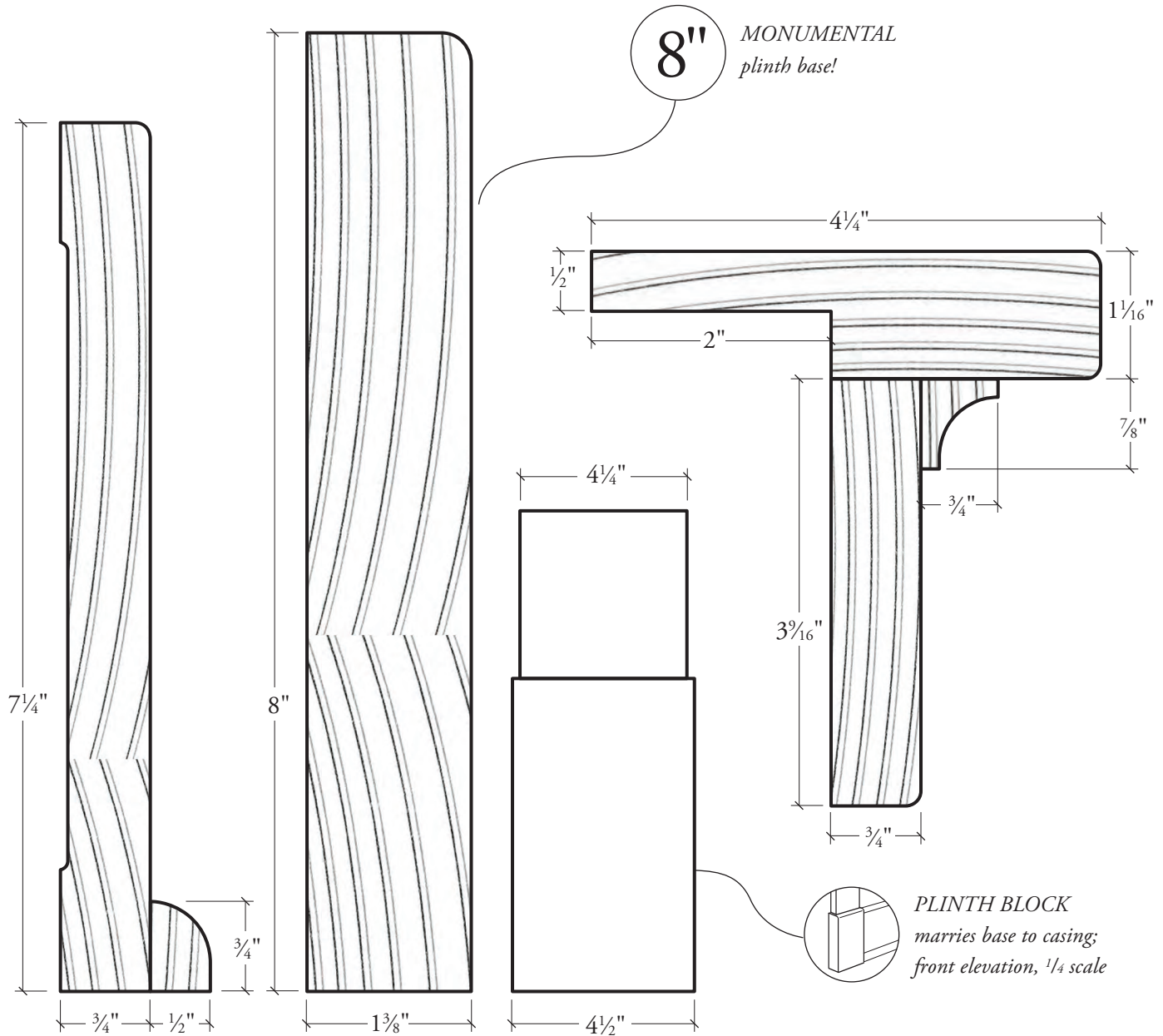
Mantel Idea:



3/4

CLASSICAL CRAFTSMAN COLLECTION

SCALE



BASE BUILDUP

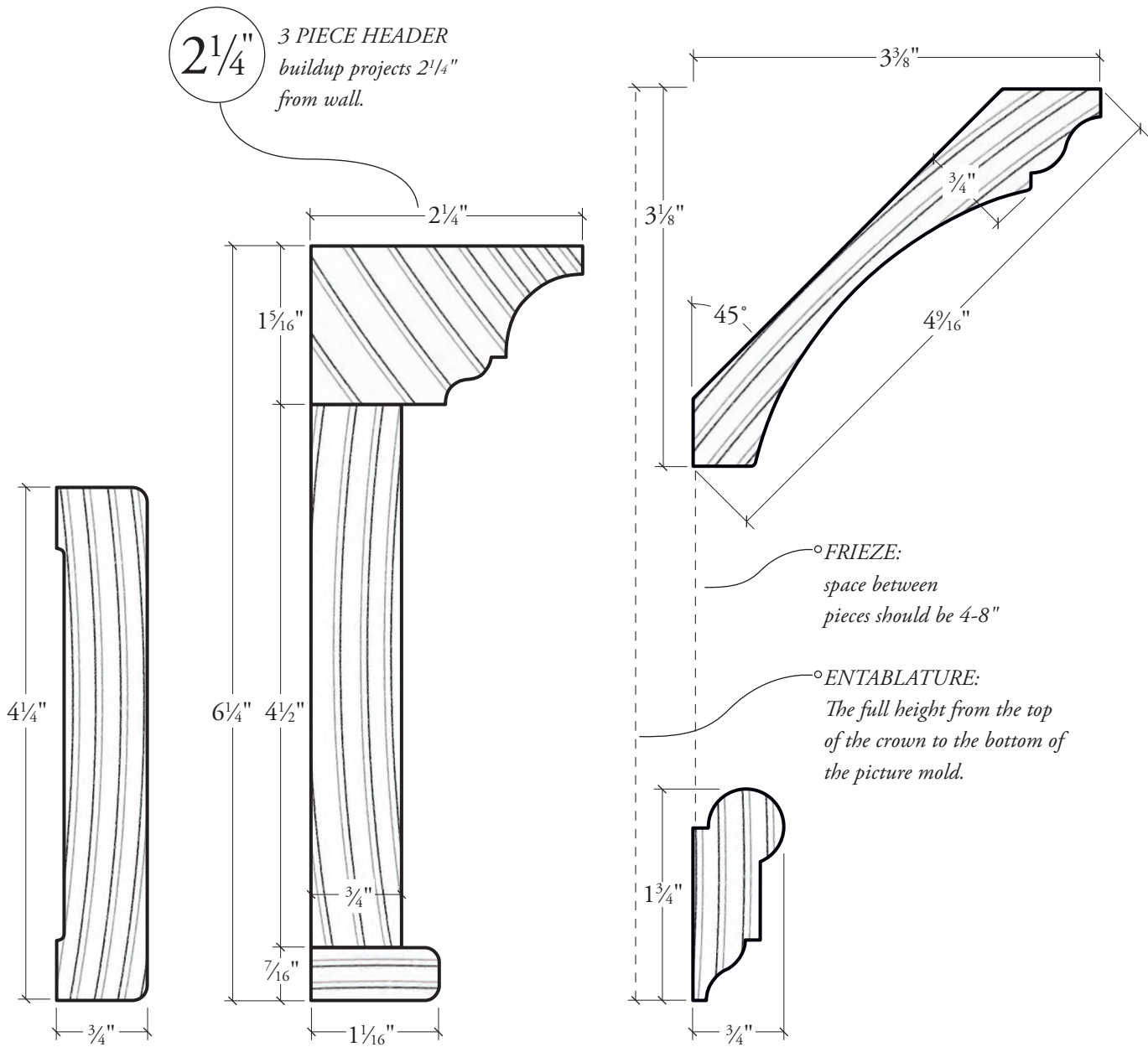
- WOBM003 base
- WOBS001 base shoe

PLINTH/CASING BUILDUP

- WOPB001 plinth
- WOCS003 casing

WINDOW DETAIL

- WOWS002 window stool
- WOCS004 apron
- WOCV001 cove



CASING

WOC S003 casing









HEADER BUILDUP

WOHC001 header cap
1x5 S4SSE header frieze
WOST001 stop

CORNICE DETAIL

WOCM005 crown molding
WOPM004 picture molding



							
BASE SHOE	BASE	APRON	STOOL	CASING	PICTURE	CROWN	STOP
$\frac{1}{2}" \times \frac{3}{4}"$	$\frac{3}{4}" \times 7\frac{1}{4}"$	$\frac{3}{4}" \times 3\frac{9}{16}"$	$1\frac{1}{16}" \times 4\frac{1}{2}"$	$1\frac{3}{16}" \times 4\frac{3}{8}"$	$\frac{3}{4}" \times 1\frac{3}{4}"$	$\frac{3}{4}" \times 4\frac{9}{16}"$	$\frac{1}{2}" \times 1\frac{7}{8}"$
WOBS001	WOBM004	WOCs006	WOWS001	WOCs005	WOPM004	WOCM006	WOST004

HISTORICAL BACKGROUND: 1920-1940

Capturing the spirit of classical details on a smaller scale and the revival of old world styles, the Colonial Revival

Style reflects a new interpretation of classical orders with a distinctively American feel.



cornice buildup:
WOCM006
WOST004
WOPM004



casing:
WOCs005



stool buildup:
WOWS001
WOCs006



base buildup:
WOBM004
WOBS001



↑ FULL SCALE ↑
WindsorONE Moldings

VS.



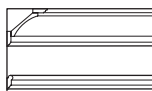
↑ UNDERSIZED ↑
Stock Moldings



1. The depth and clarity of the casing helps to define doors, windows and returns, elevating them again to a place of prominence in the home. 2. The base molding wraps around the room aligning with the base on the mantel.

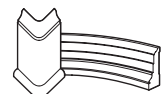
INSTALLATION SIMPLIFIED* :

The gap between the crown and picture mold is often painted to create a full entablature.



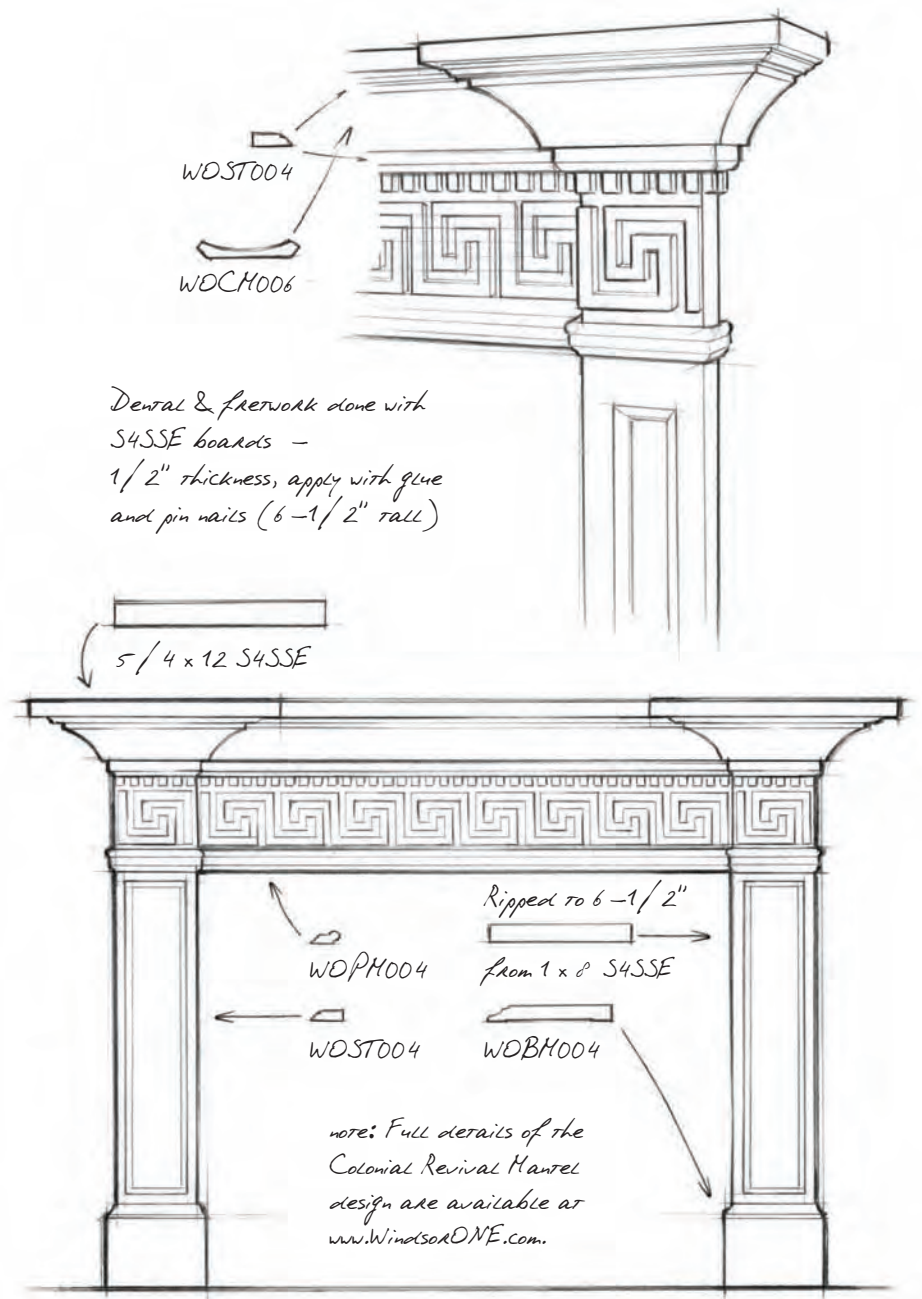
AVAILABLE IN CURVED :

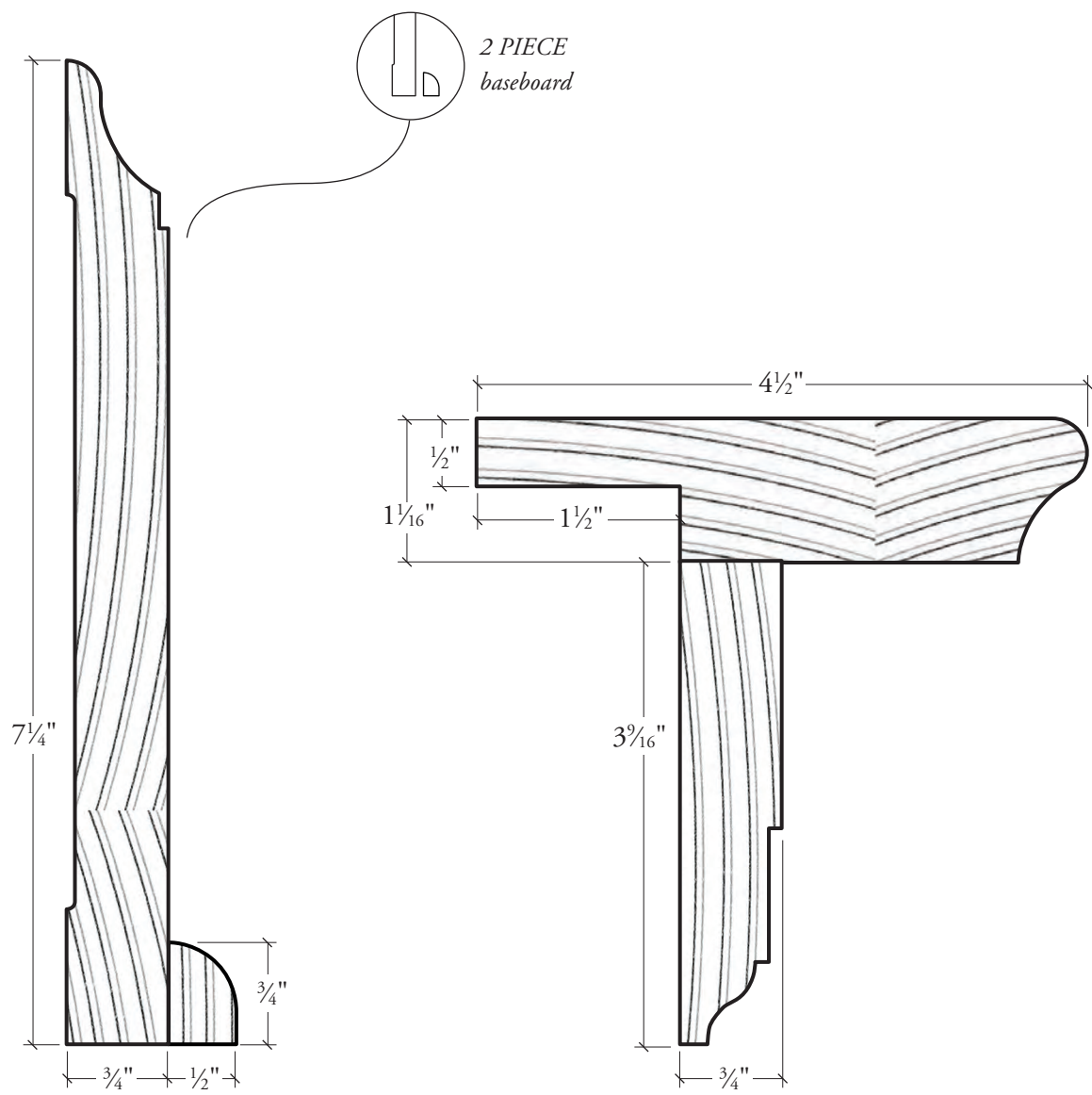
All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.





COLONIAL REVIVAL

Mantel Idea:





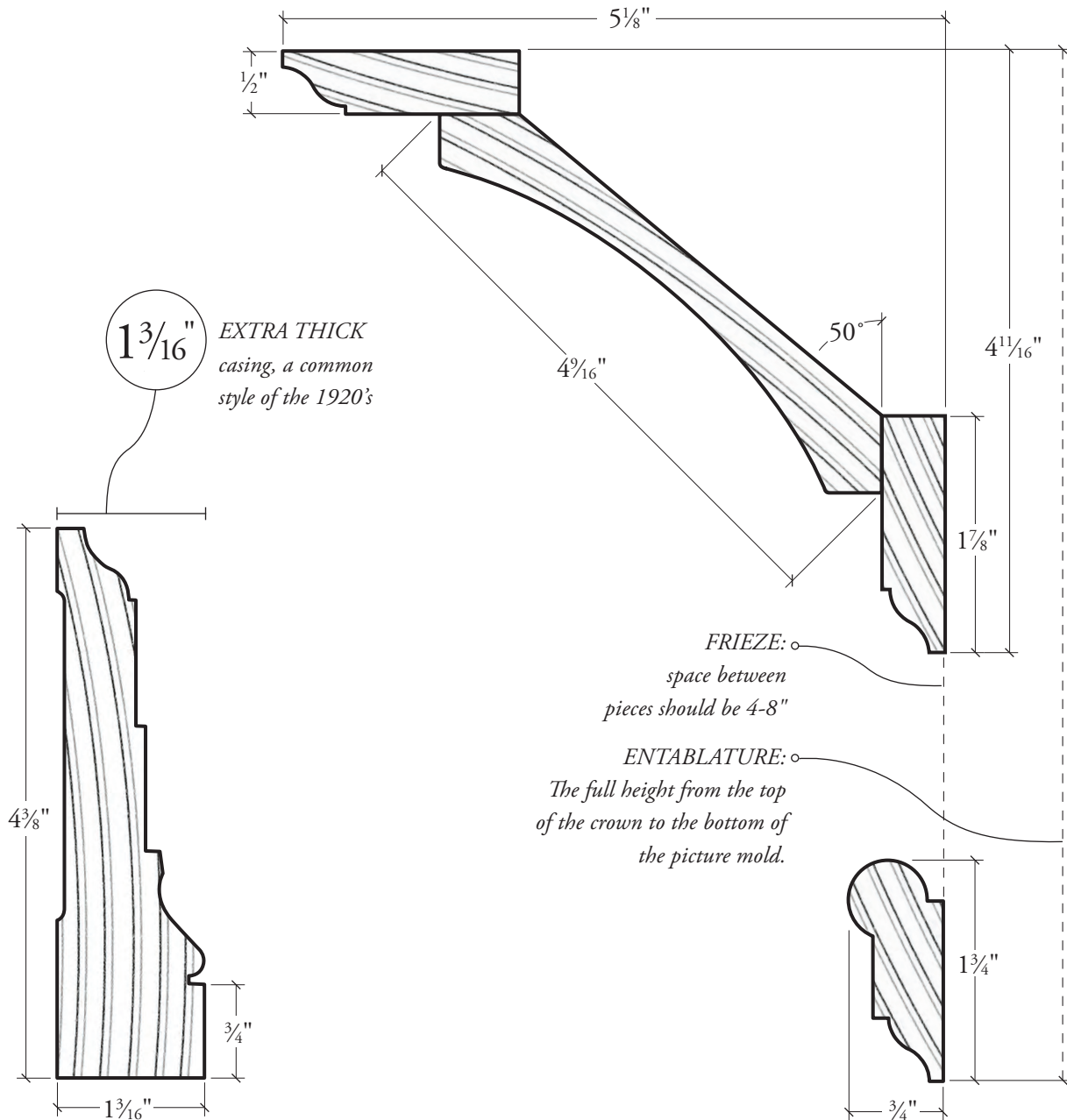


BASE BUILDUP

-  WOBM004 base molding
-  WOBS001 base shoe

STOOL DETAIL




-  WOWS001 window stool
-  WOCS006 apron



CASING

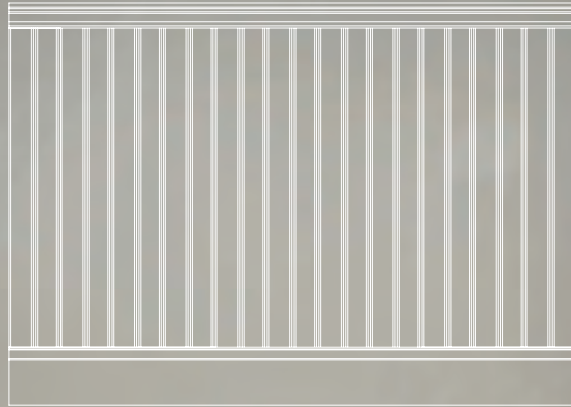
 WOC005 casing

CORNICE BUILDUP

 WOST004 stop
 WOCM006 crown molding
 WOPM004 picture molding

— rounding out the molding collections —

WAINSCOT CAPS & PANEL MOLDING



WAINSCOT CAP
1 1/8" x 3"
WOWC002



WAINSCOT CAP
1 5/8" x 2 5/8"
WOWC006



WAINSCOT CAP
1 3/4" x 1 3/8"
WOWC003



FEDERAL PANEL
7/8" x 1 1/4"
WOSP001

ROUNDING OUT THE MOLDING COLLECTION:

Wainscot caps and panel molding are designed to complement WindsorONE boards and specialty boards in

a variety of applications; Also look stunning when used in conjunction with the four WindsorONE molding styles.



wainscot cap:
WOWC002
shown with:
SPBC4



wainscot cap:
WOWC006
shown with:
WOTG



wainscot cap:
WOWC003
shown with:
SPBC4



federal panel
molding:
WOSP001
shown with:
1x4 S4SSE



1.



2.



3.



4.



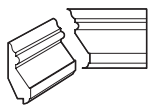
5.



6.

1. WOWC002 as wainscot cap 2. WOWC003 as wainscot cap 3. WOSP001 as casing detail with WOCS009 beaded casing 4. WOWC006 as wainscot cap 5. WOSP001 as baseboard cap 6. WOWC002 as wainscot cap
(1-6 all photos from the WindsorONE archive)

INSTALLATION SIMPLIFIED*:



Inside corners for wainscot caps, baseboard & crown should be coped for best results.



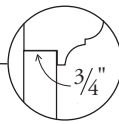
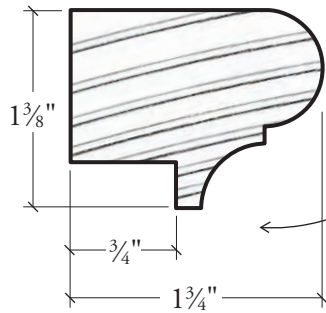
AVAILABLE IN CURVED:

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

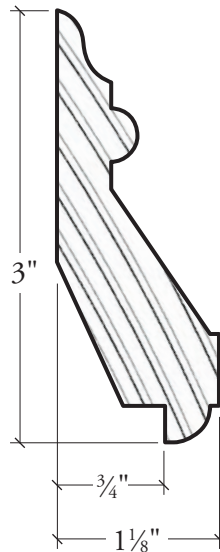
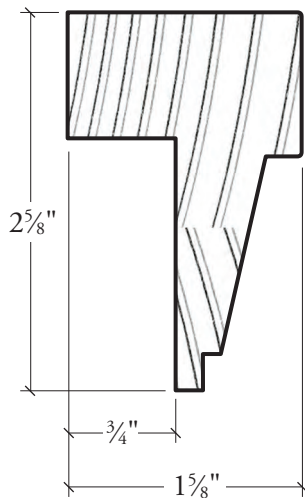
3/4

SCALE

WAINSCOT CAPS AND PANEL MOLDING

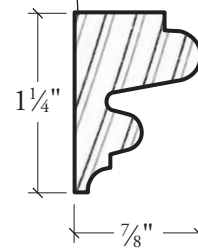


*3/4" GAP
designed to work
with WindsorONE
specialty boards.*





MULTIPLE USES

*Example: can be used with S4SSE
to create unique window casings or
to cap off wainscoting*




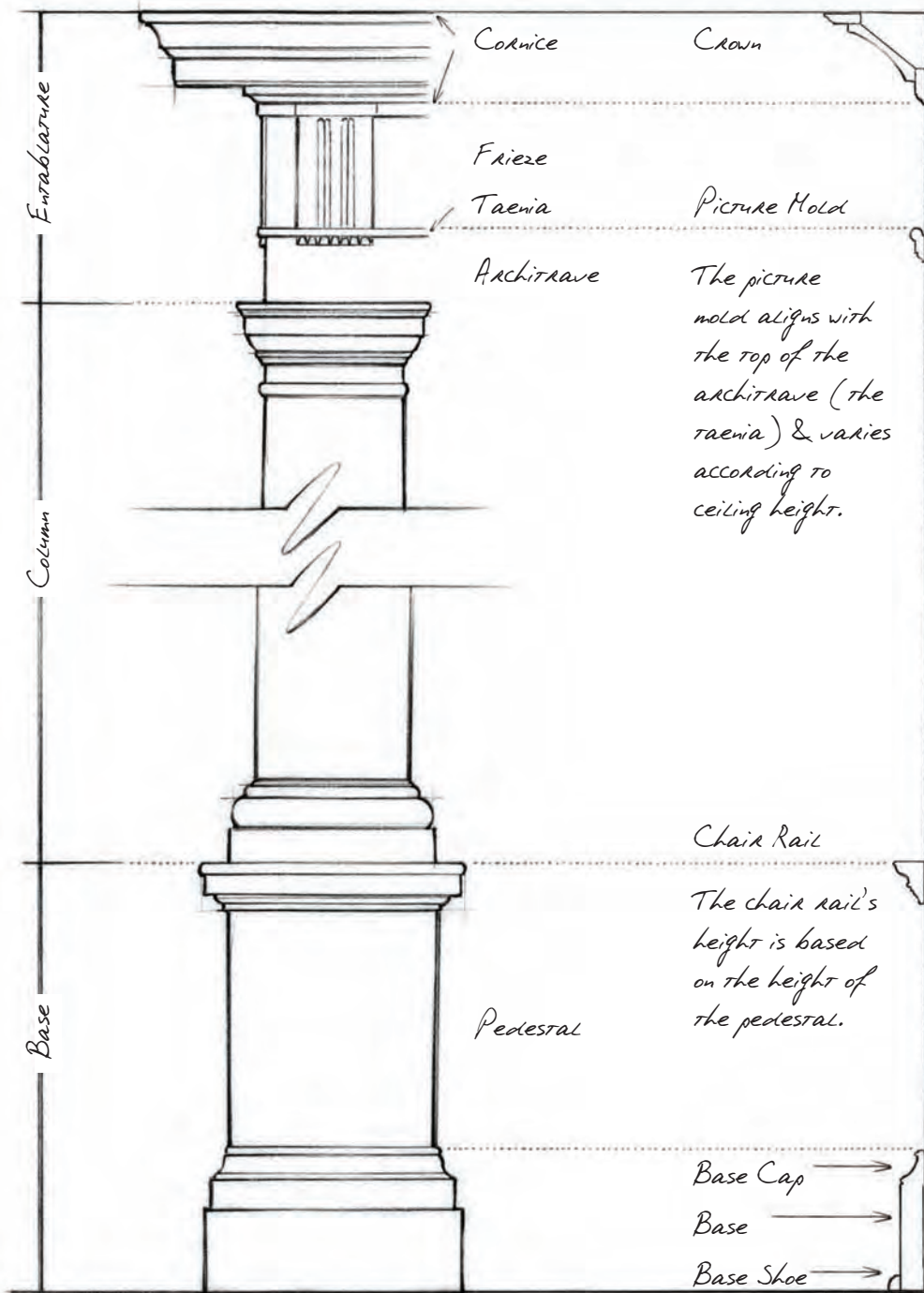
WAINSCOT CAPS

-  WOWC003 wainscot cap
-  WOWC006 wainscot cap

-  WOWC002 wainscot cap

PANEL MOLDING

-  WOSP001 federal panel



PROPORTION & SCALE USED SINCE ANCIENT TIMES:

The moldings we use on our homes today are derived from the shapes and proportions established by the Greeks and Romans. The chart above show us the proper placement of moldings in a room is determined by the

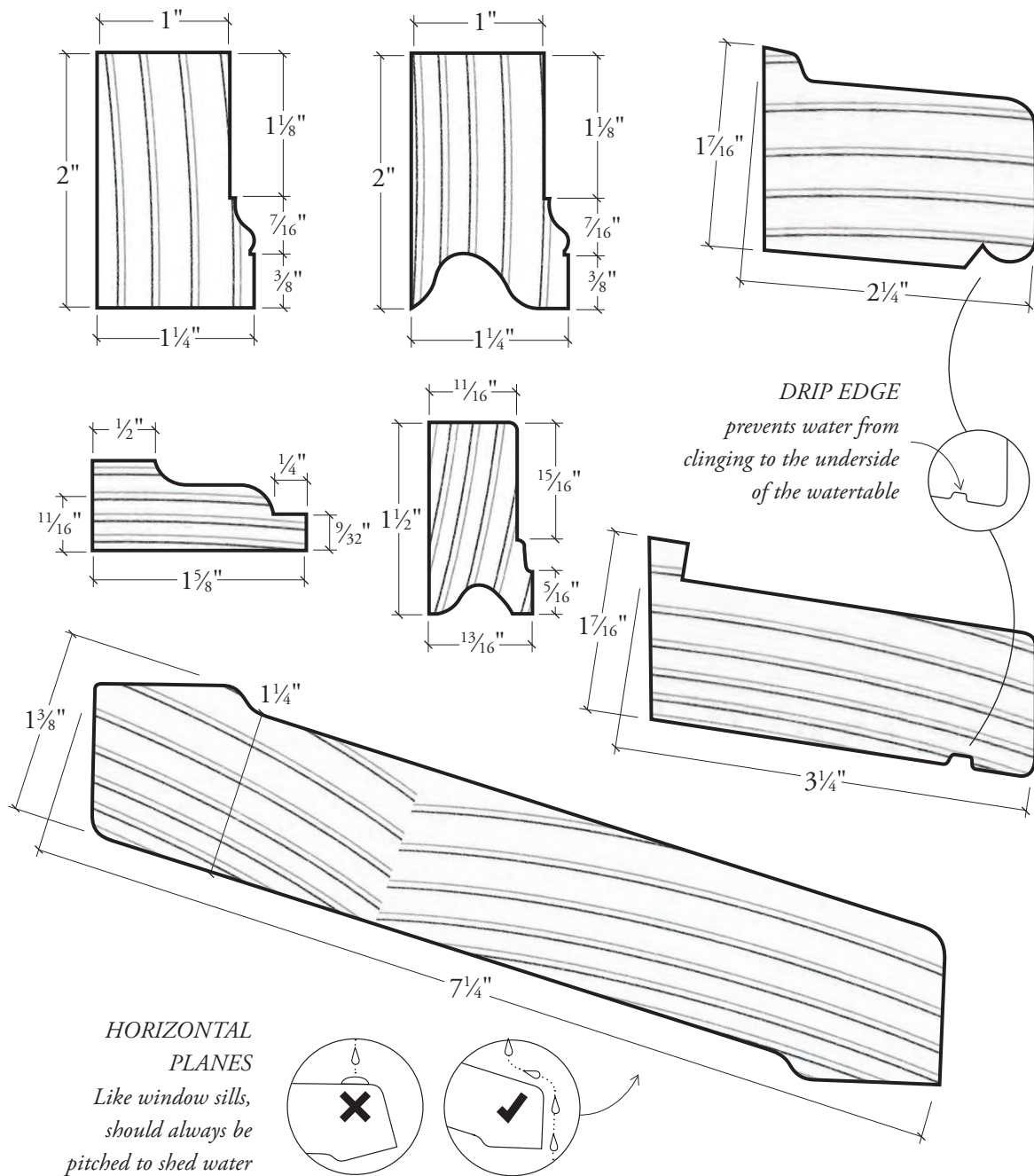
proportions in the Classical system. The chair rail or wainscot cap in a room is established by the height of the pedestal. The same with the crown and picture mold. Even the size of the casing is given by the classical orders.

3/4

SCALE

EXTERIOR MOLDINGS ♦ PROTECTED *with a 30 YR WARRANTY**

EXTERIOR MOLDINGS



EXTERIOR MOLDINGS

W1-381 Brick Mold

W1-381K Brick w/ Key

W1-630 Watertable

W1-516 Shingle Mold

W1-618 Stucco Mold

W1-634 Watertable

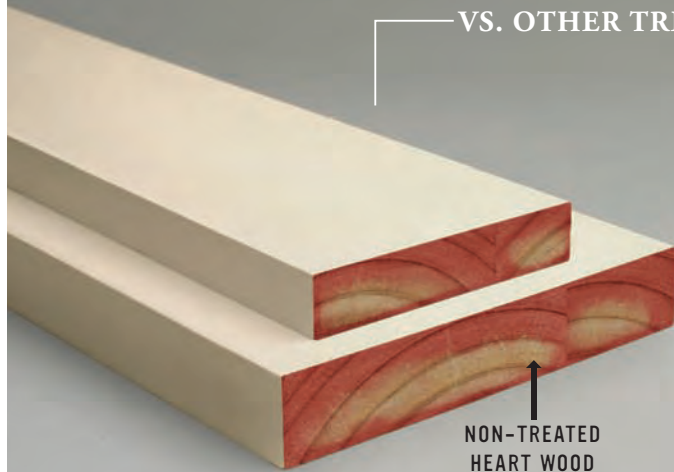
W1-640 Reversible Sill

*Warranty based on proper installation, see www.WindsorONE.com/install for details

WindsorONE PROTECTED BOARDS

WITH TRU-CORE® TECHNOLOGY

VS. OTHER TREATED GENERIC BOARDS



NON-TREATED
HEART WOOD



PROTECTED
HEART WOOD

illustrations based on analytical testing

PENETRATES TO THE CORE

PRESERVATIVES DELIVERED DEEP INTO THE CORE

The TRU-CORE® penetration technology takes five EPA registered decay and insect control preservatives and transports them to the core of the board, binding them to the wood fibers.

CARRIER, PENETRATION & FIXATION CHEMISTRY

5 Decay & Termite Preservatives (Including Formosan)

WEATHER RESISTANT



WindsorONE+ Protected is resistant to many effects of weathering thanks to the new Weather Resistant System (WRS) additive. WRS provides you with a board that reduces the potential for cracking, swelling, and other weathering damage. Furthermore, the WRS improves the coating performance and breathability of your trim.

SAFETY/GOLD IAQ RATING

MEETS U.S. STANDARDS OF SAFETY

WindsorONE TRU-CORE® is applied in the USA. Other treatments are typically done overseas (New Zealand, Chile, China) due to the expense of operations & handling requirements needed to meet USA Environmental, Air Quality, Health & Safety standards.

SAFE FOR INTERIOR USE

Gold IAQ rating, suitable for interior use

PROTECTS HEARTWOOD

TRU-CORE® PENETRATES HEARTWOOD, OTHER

TREATMENTS DO NOT FULLY PENETRATE ALL HEARTWOOD

TRU-CORE® fully penetrates heartwood (unlike other outdated technologies). Heartwood typically makes up 30% of a board.

30 YEAR WARRANTY

Against rot, decay, formosan termites (& other wood eating insects). No end re-treatment required in the field to cut ends & nail holes. (Priming of cuts & nail holes still required.)

HIGHER STANDARDS

TRU-CORE, MEETS/EXCEEDS STANDARDS:

- WindsorONE+ TRU-CORE® Protected program uses 5 EPA registered and globally accepted carbon based preservatives for interior and exterior use approved by the manufacturer for use in the AWP (American Wood Protection Association) wood use Categories UC2 and UC3A.
- TRU-CORE® Process treatments are used to meet numerous standards and specifications in New Zealand, Australia, U.S., UK, Pacific Islands, Hawaii, Japan, South Africa and many other areas of the world.
- TRU-CORE® Process treatments are approved by the Window and Door Manufacturer's Association of North America (WDMA) to be compliant with the WDMA IS-4 Standard.
- TRU-CORE® Process treatments are widely used to protect railway ties, decking, fencing, I-joists, plywood, framing, windows, doors, siding, trim, and many other wood products.

 [Learn more about TRU-CORE: visit webpage](#)

◆PROTECTED TRIM BOARDS

◆S1S2E

(w = west coast product)

*reversible rough sawn on one side,
smooth on others with eased edges*

nominal sizes | 16' 20'

1x2	w	w
1x3	w	w
1x4	w	w
1x6	w	w
1x8	w	w
1x10	w	w
1x12	w	w
5/4 x3	w	w
5/4 x4	w	w
5/4 x6	w	w
5/4 x8	w	w
5/4 x10	w	w
5/4 x12	w	w
2 x 2	w	w
2 x 4	w	w
2 x 6	w	w
2 x 8	w	w
2 x 10	w	w
2 x 12	w	w

◆S4SSE

smooth surface four sides

nominal sizes | 12' 16' 20'

1x2	e	.
1x3	e	.
1x4	e	.
1x5	e	.
1x6	e	.
1x8	e	.
1x10	e	.
1x12	e	.
5/4 x3	.	.
5/4 x4	e	.
5/4 x5	e	.
5/4 x6	e	.
5/4 x8	e	.
5/4 x10	e	.
5/4 x12	e	.

◆PROTECTED SPECIALTY BOARDS

◆TONGUE & GROOVE & SHIPLAP

SPBC4	5/8" x 3 3/16"
SPBC6	2 3/32" x 5 1/2"
SPBC8	2 3/32" x 7 1/4"
WOBC6	3/4" x 5 3/8"
WOTG	2 3/32" x 5 3/8"
WORS	3/4" x 5 1/2"
230	3/4" x 7 1/2"
plantation	3/4" x 5 1/2"

◆PROTECTED EXT. MOLDINGS

(w = west coast product)

W1-618	1 3/16" x 1 1/2"
W1-381K	1 1/4" x 2"
W1-381	1 1/4" x 2"
W1-516	5/32" x 1 5/8"
W1-640	1 3/8" x 7/4"
W1-630	1 1/16" x 2 1/8"
W1-634	1 1/16" x 3 1/4"

◆TRADITIONAL TRIM BOARDS

◆S4SSE

smooth surface four sides

nominal sizes | 12' 16' 20'

1x2	e	.
1x3	e	.
1x4	e	.
1x5	e	.
1x6	e	.
1x8	e	.
1x10	e	.
1x12	e	.
5/4 x3	.	.
5/4 x4	e	.
5/4 x5	e	.
5/4 x6	e	.
5/4 x8	e	.
5/4 x10	e	.
5/4 x12	e	.

◆TRADITIONAL SPECIALTY BOARDS

◆TONGUE & GROOVE & SHIPLAP

SPBC4	5/8" x 3 3/16"
SPBC6	2 3/32" x 5 1/2"
SPBC8	2 3/32" x 7 1/4"
WOBC6	3/4" x 5 3/8"
WOTG	2 3/32" x 5 1/2"
WORS	3/4" x 5 1/2"

◆BEADED CASING

WOC007	3/4" x 3 1/2"
WOC008	3/4" x 4 1/4"
WOC009	3/4" x 5 1/4"
WOC010	3/4" x 3 1/2"

◆TRADITIONAL MOLDINGS

◆CAPS

WOHC001	1 1/16" x 2 1/4"
WOWC002	1 1/8" x 3"
WOWC003	1 3/8" x 1 3/4"
WOWC006	1 5/8" x 2 3/8"

◆DETAIL

WOSP001	7/8" x 1 1/4"
WOPM004	3/4" x 1 3/4"
WOST001	7/16" x 1 1/16"
WOST004	1/2" x 1 7/8"
WOCV001	3/4" x 7/8"
WOBS001	1/2" x 3/4"
WOBB001	7/8" x 1 3/4"
WOBB002	3/4" x 3/4"

◆BASES

WOBM001	1 3/16" x 7 1/4"
WOBM002	3/4" x 5 1/2"
WOBM003	3/4" x 7 1/4"
WOBM004	3/4" x 7 1/4"
WOPB001	1 3/8" x 8"

◆TRADITIONAL MOLDINGS

◆CROWNS

WOCM001	3/4" x 3 3/16"
WOCM004	1 1/16" x 4"
WOCM005	3/4" x 4 3/16"
WOCM006	3/4" x 4 3/16"

◆APRONS

WOC004	3/4" x 3 3/16"
WOC006	3/4" x 3 3/16"
WOC007	3/4" x 3 1/2"

◆STOOLS

WOWS001	1 1/16" x 4 1/2"
WOWS002	1 1/16" x 4 1/4"

◆CASINGS

WOC001	3/4" x 5 1/2"
WOC003	3/4" x 4 1/4"
WOC005	1 3/16" x 4 3/8"
WOC007	3/4" x 3 1/2"

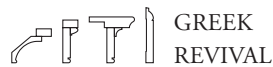
◆SPECIALTY

WOCH001	1 5/8" x 2 1/4"
WOCM002	3/4" x 4 5/16"
WOCM003	1 5/8" x 4"

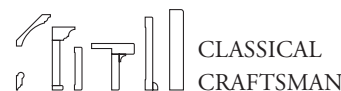
◆COLLECTIONS & BUILDUPS



CLASSICAL
COLONIAL



GREEK
REVIVAL



CLASSICAL
CRAFTSMAN



COLONIAL
REVIVAL



*WARRANTY BASED ON PROPER INSTALLATION

see www.WindsorONE.com/install
for more information & FULL
installation instructions.

NEED ANY SAMPLES?

Trim Boards? Specialty Boards?
Moldings? Need a shirt? Call
Kurt, he'll hook you up with
whatever you need.

HAVE ANY QUESTIONS?

Looking for installation advice?
Product specs? Dealer locations?

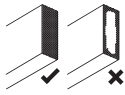
CALL KURT:
888.229.7900

Key: ◆ - + PROTECTED w/ 30yr warranty* ◇ - Traditional e - available on East Coast w - available on West Coast

WindsorONE+ manufactured by Windsor Surry Company, an affiliate of Windsor Mill | Manufactured in the U.S.A. ©2015 WindsorONE

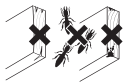
WindsorONE PROTECTED

10 Things Kurt "The Kilt" Says About +Protected Trim Boards



PROTECTED TO THE CORE; FULL PENETRATION

Because unlike the other guys, we're assuming you'll actually want to cut the material at some point.



PROTECTED AGAINST ROT, INSECTS & MOLD

Does not protect against your mother-in-law, hangovers, airport security, etc.



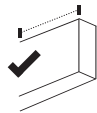
DURABLE FOR EXTERIOR & SAFE FOR INTERIOR

Gold Indoor Air Quality Rating, low VOC's & California Hippie Approved.



WEATHER RESISTANT SYSTEM

Water is for drinking, not trim boards.



MINIMIZES NATURAL TENDENCY TO DISTORT

Unlike the explanation your 16 year old told you about how the family car ended up in the pond out on Route 1.



NO KNOTS; YOUR BOARDS ARE ALWAYS CLEAR

Imagine that, you can actually use every foot you pay for.



PROTECTION NOT DIMINISHED

By shaping, planing, sanding, fastening or molding (actual use does not void the warranty).



THE CUT SURFACES ONLY NEED PRIMING

No need to also apply special protection (we took care of that for you).

30_{yr}

BACKED BY A 30 YEAR LIMITED* WARRANTY

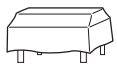
The "limitation" is you have to install it correctly (for an example, see note on priming cuts).



BUILD AMERICA: MANUFACTURED IN THE U.S.A.

Because everything else you bought was made in China.

INSTALLATION SIMPLIFIED*:



Store on stringers, and out of weather:

Material should be >12" off the ground. Keep covered if outside & allow air flow underneath.



Install dry material: Do not install trim boards with a moisture content over 18%.



Acclimate to the environment:

For interior trim, store inside the structure until the products reach approx 8% moisture content. For exterior trim, store in locations such as a garage that is not heated and is well ventilated. For more information please visit:

www.windsorone.com/moisturecontrol

*SEE FULL INSTALLATION INSTRUCTIONS. WindsorONE+ should be stored, installed, handled & maintained correctly for the best performance. For complete installation guidelines & the WindsorONE+ protected warranty, visit www.WindsorONE.com or call 888.229.7900.

WE WANT TO HEAR FROM YOU!

Product inquiries?
Installation advice?
Relationship issues?
Trouble sleeping at night?

CALL KURT

Kurt@WindsorONE.com

888.229.7900



Kurt "The Kilt" Williams



GET SOCIAL

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YOUR DIGITAL TOOLBOX

WindsorONE.com

INSTALLATION
PRODUCT INFO
DEALER LOCATOR

CAD FILES
SAMPLE REQUEST
IDEA GALLERY

ON DESKTOP
ON TABLET
& ON MOBILE

SHOW US YOUR WORK!

In addition to WindsorONE.com, our blog BackOfTheBoard.com is where we show off your work (& share what the W1 team is up to). Show us your work! Call Kurt at 888.229.7900 or send us photos with your contact info to BackOfTheBoard@WindsorONE.com

got wood?

Wood is a renewable resource when responsible forestry practices are used. This is why all WindsorONE logs are harvested from sustainable tree farms, many of which are grown on rehabilitated cattle land.... that's right, we're bringing the forests back baby!

Windsor Mill, 7950 Redwood Drive Suite #4, Cotati CA 94931-3054 WindsorONE.com ©2015

Health Starts at Home

Craftsmanship Pays

BUILD AMERICA MANUFACTURED IN THE USA



CRAFTSMANSHIP PAYS



Show off the detail work on your projects and generate more referrals.

HEALTH STARTS AT HOME



Gold Indoor Air Quality Rating with a 30 yr warranty against rot, insects and mold.

BUILD AMERICA



Manufactured in the U.S.A., craftsmanship from Willits, CA & Surry, VA.

WindsorONE.com

